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# QDR series

Quick Drain Valves

# INDEX



## QDR series

### Drain Valves

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# QDR series

## Drain Valve

A wide selection of products to cover multiple requirements



## Drain Valve

# QDR20/25\*\*



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ25 Equivalency [mm]
Connection Size	See Model Selection Table
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa OUT: 0~0.03MPa
Media Temperature	See Model Selection Table
Ambient Temperature	10~40°C
Operational Mode	Dual
Pneumatic Pressure	0.3~0.6MPa
Wetted Material	Bellows: PTFE
	Orifice: CPVC (Valve Open)
	Valve Body: CPVC
	Cap: CPVC
Accessory	O-Ring: See Model Selection Table (G30)

\*Specifications are subject to change without notice.

### Model Selection Table

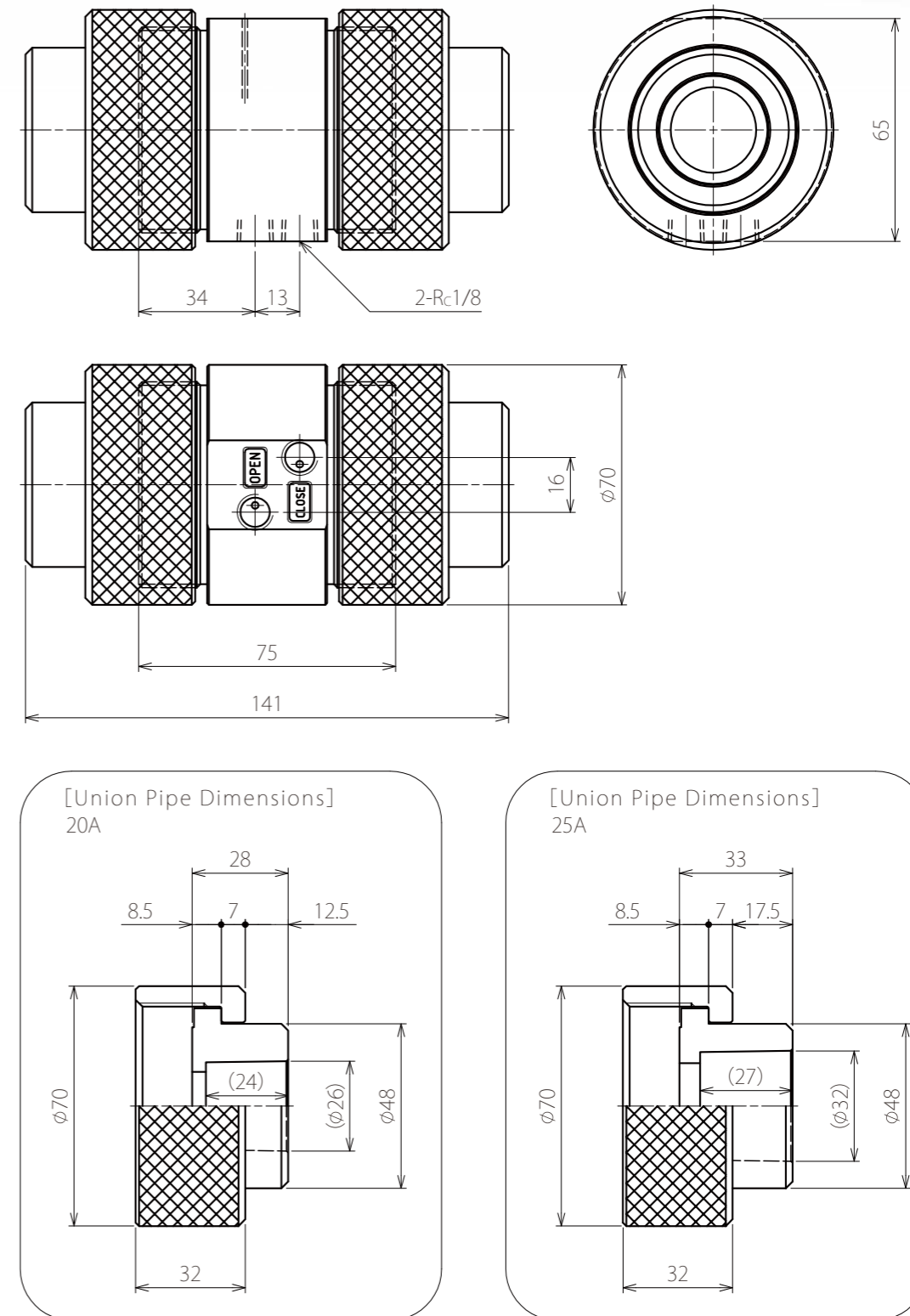
## QDR\*\*

Connection Size  
20: 20A Union  
25: 25A Union

Material of O-Ring  
F: FKM  
E: EPDM

Accessory  
Blank: No Accessories  
Media Temperature 10~80°C (Only Body)  
TS: PVC Union, PP Nut  
Media Temperature 10~40°C  
TSH: PVC Union, PP Nut  
Media Temperature 10~80°C

### Dimensional Drawing



(unit : mm)

## QDR20\*\*-\*(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=1620(sec)

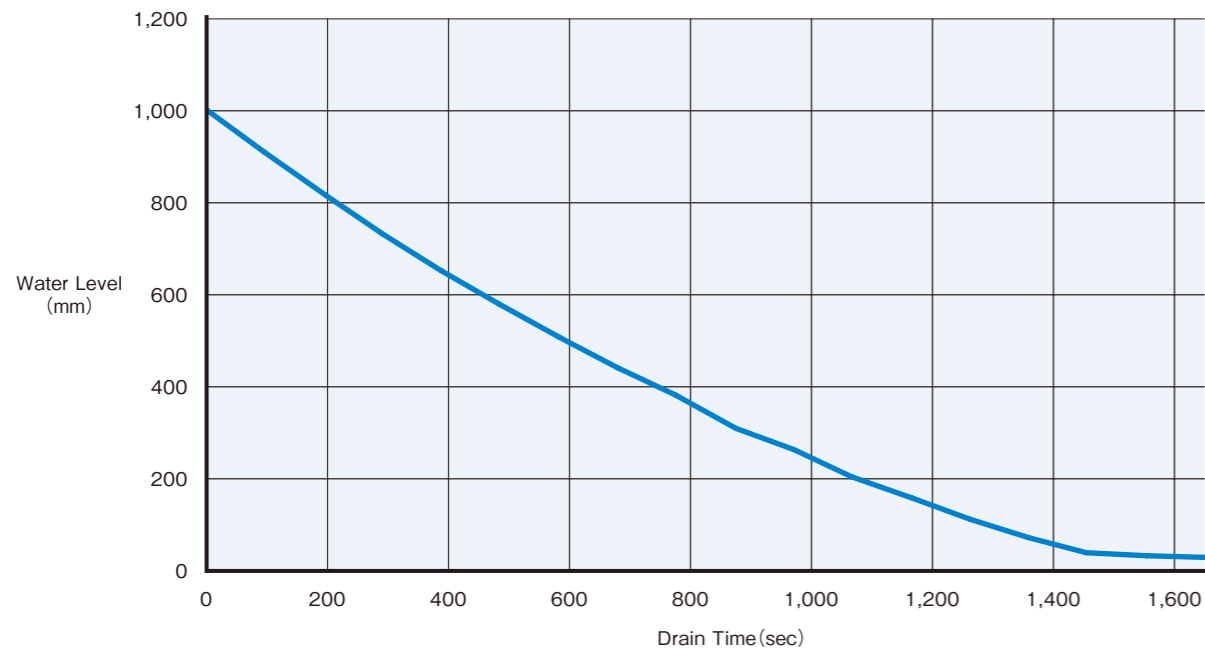
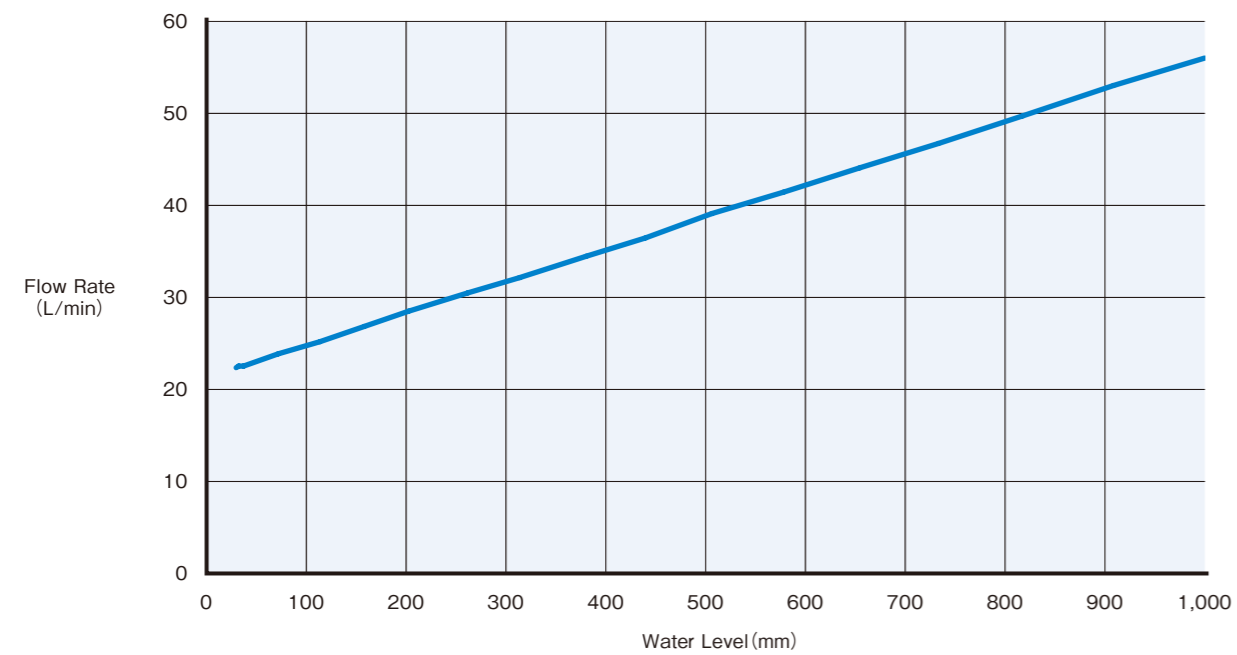
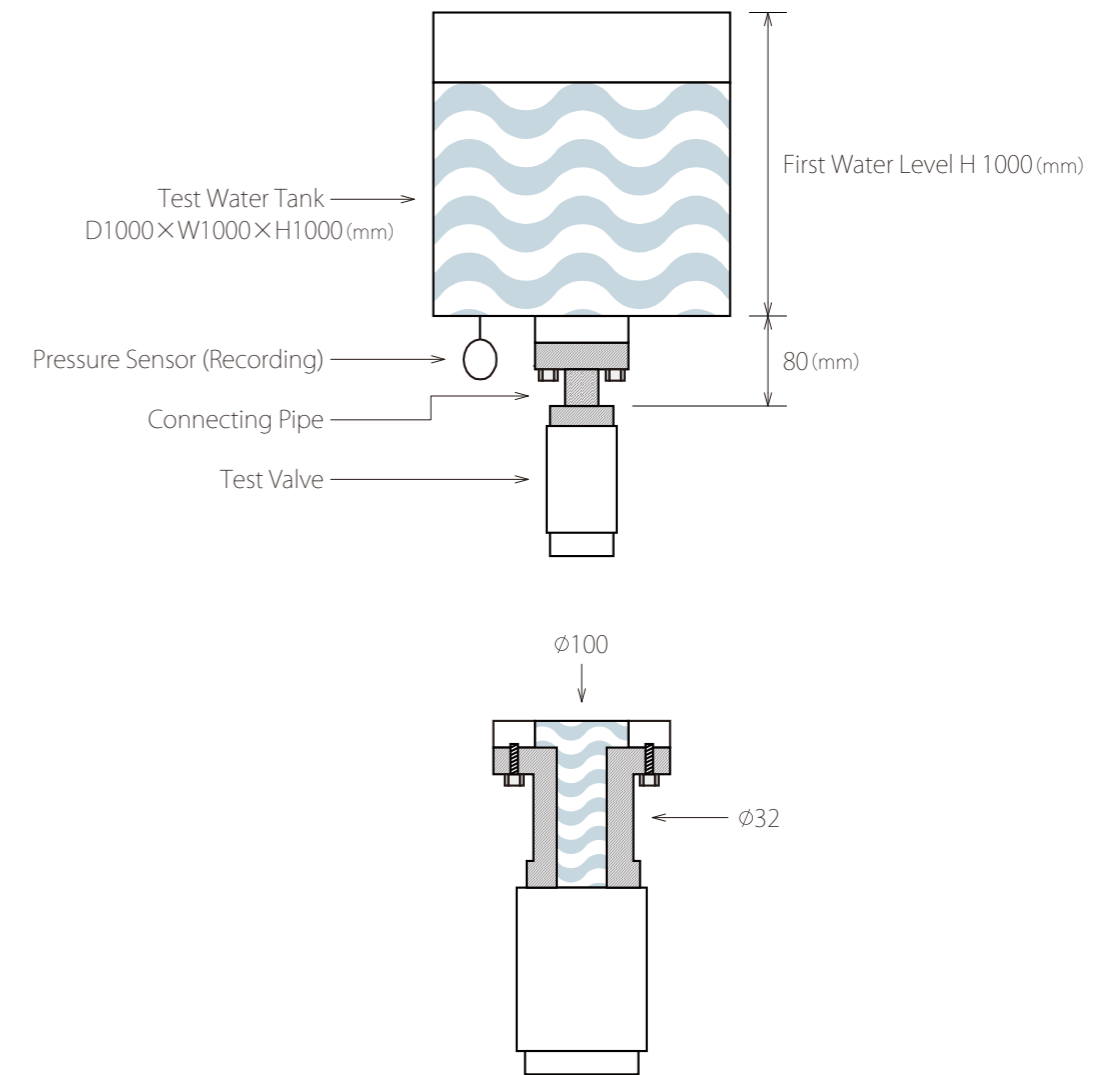


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## QDR25\*\* (Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=1607 (sec)

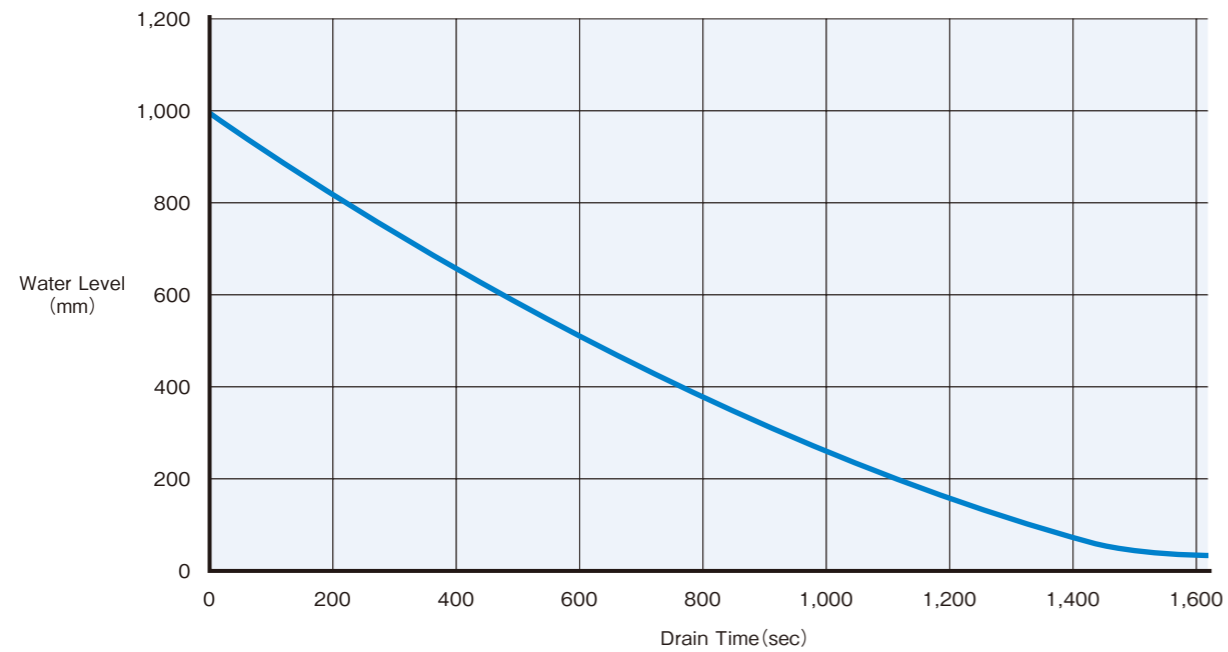
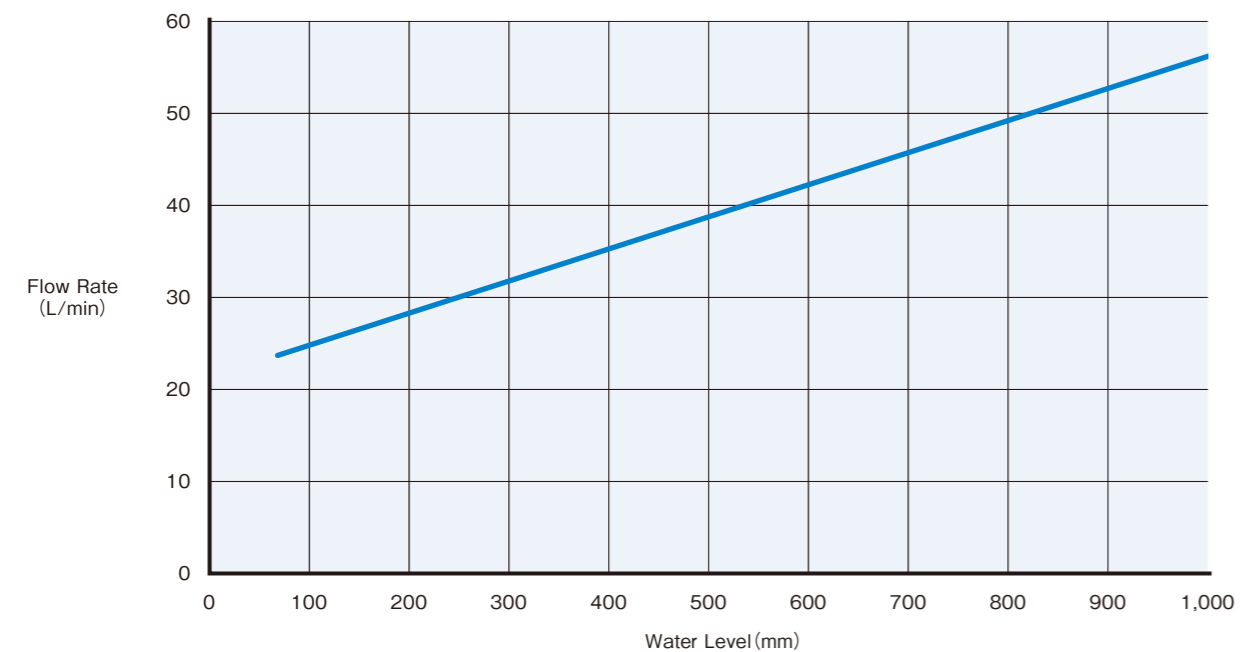
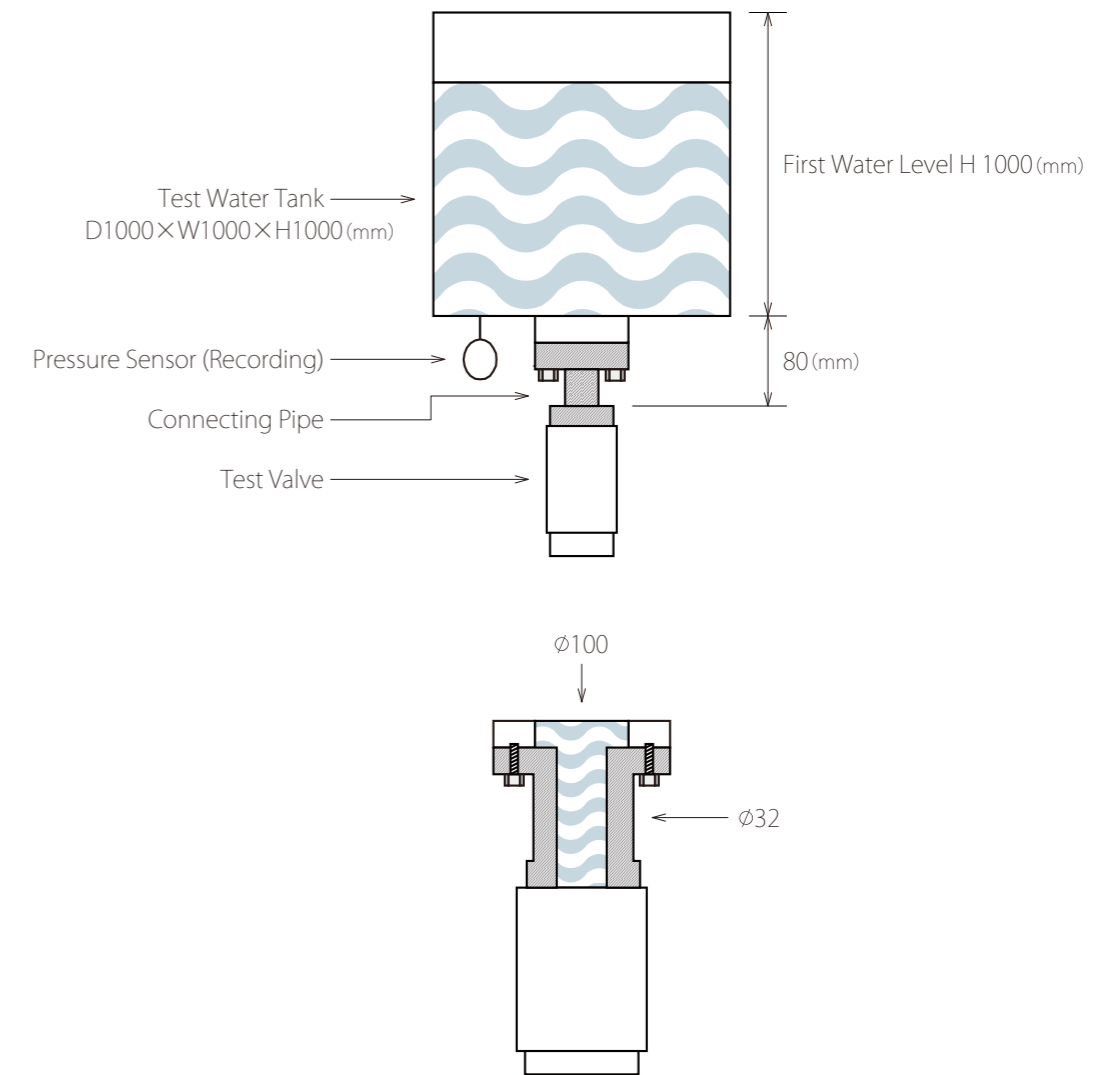


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## Drain Valve

# QDR30/40\*\*



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ40 Equivalency [mm]
Connection Size	See Model Selection Table
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa OUT: 0~0.03MPa
Media Temperature	See Model Selection Table
Ambient Temperature	10~40°C
Operational Mode	Dual
Pneumatic Pressure	0.3~0.6MPa
Wetted Material	Bellows: PTFE
	Orifice: CPVC (Valve Open)
	Valve Body: CPVC
	Cap: CPVC
Accessory	O-Ring: See Model Selection Table (P48)

\*Specifications are subject to change without notice.

### Model Selection Table

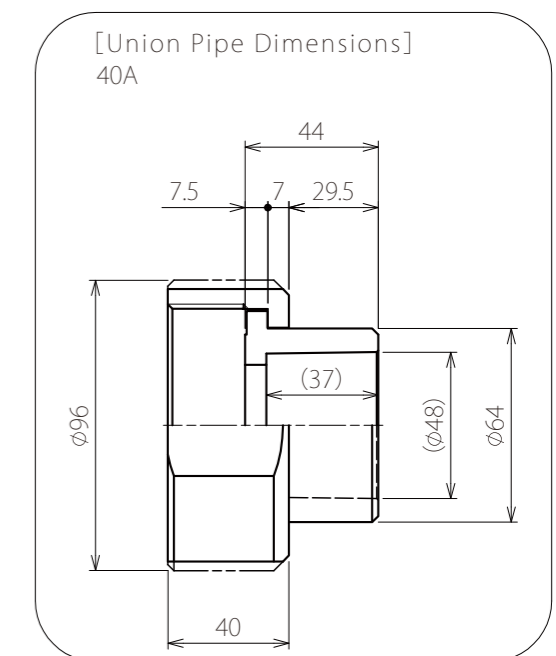
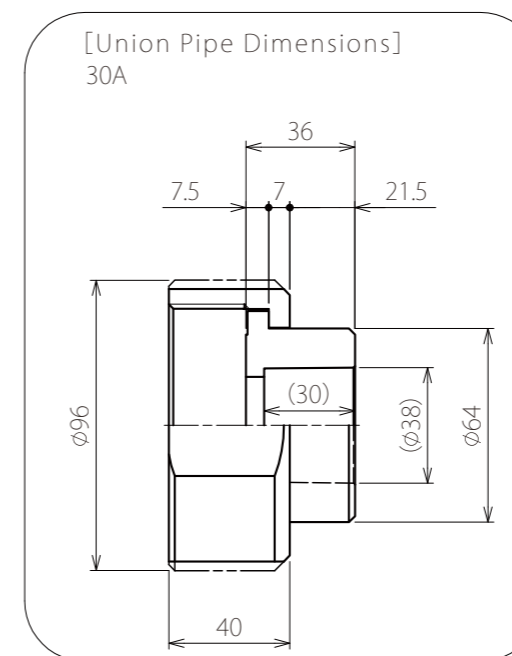
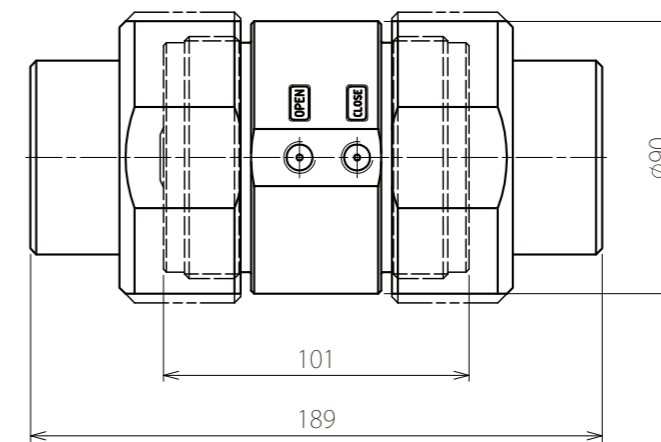
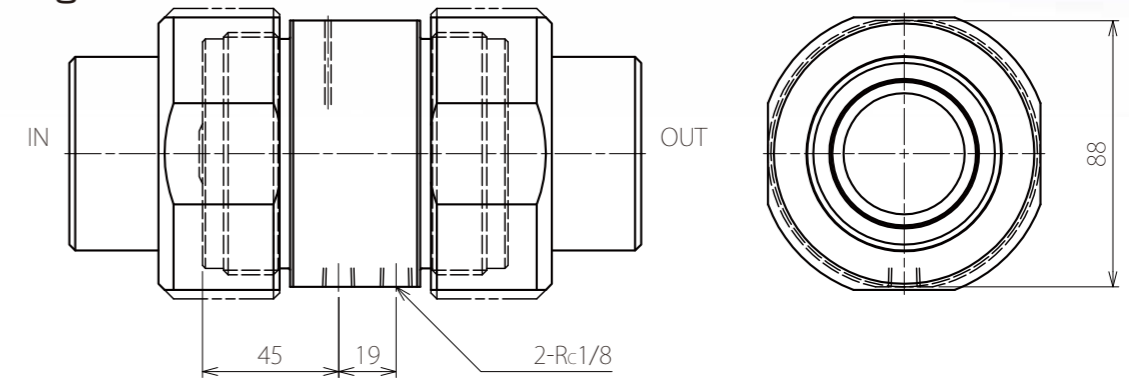
## QDR\*\*

Connection Size  
30: 30A Union  
40: 40A Union

Material of O-Ring  
F: FKM  
E: EPDM

Accessory  
Blank: No Accessories  
Media Temperature 10~80°C (Only Body)  
TS: PVC Union, PP Nut  
Media Temperature 10~40°C  
TSH: PVC Union, PP Nut  
Media Temperature 10~80°C

### Dimensional Drawing



(unit : mm)

## QDR30\*\* (Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=600(sec)

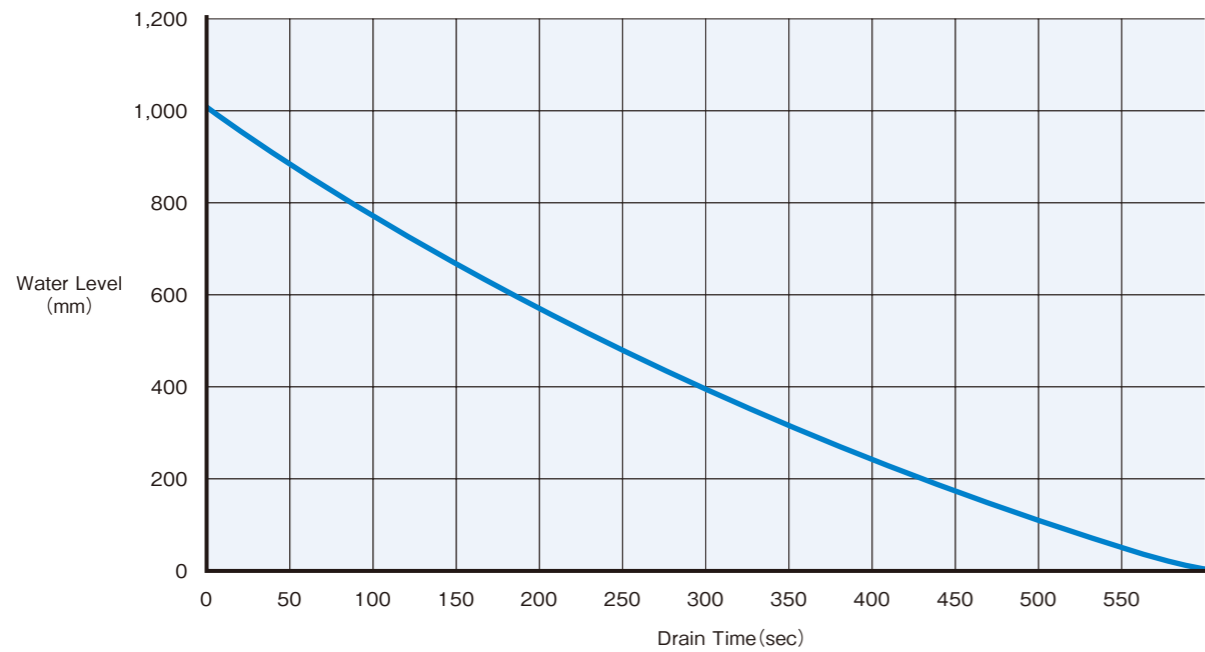
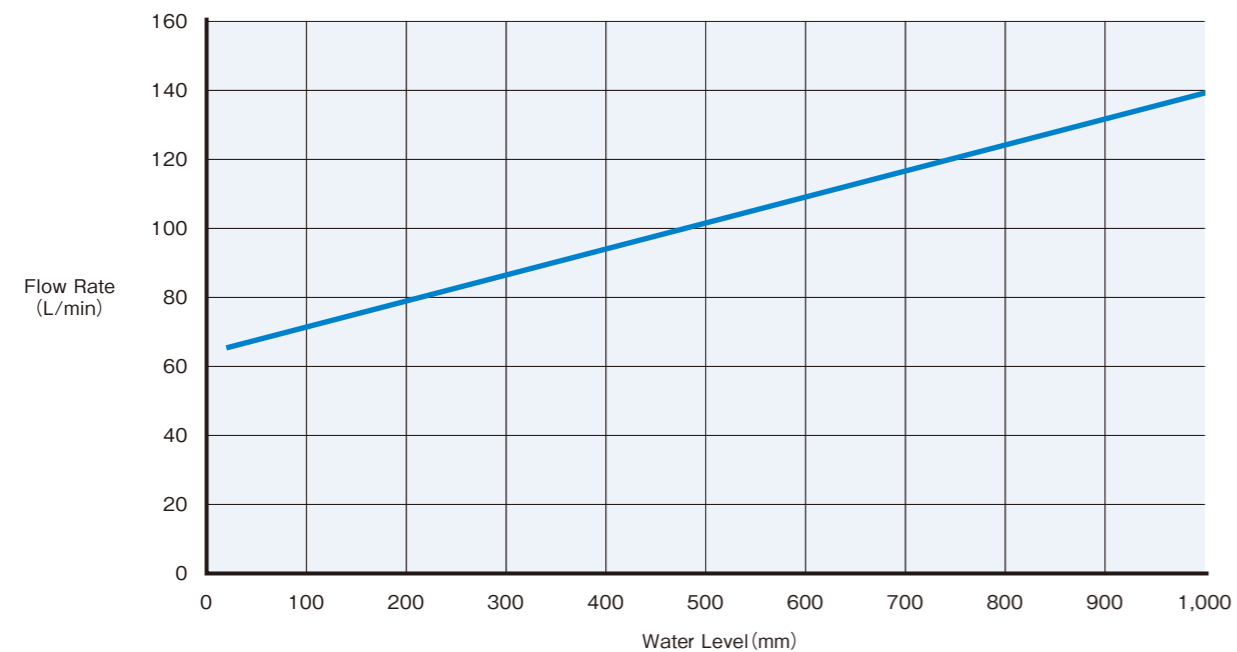
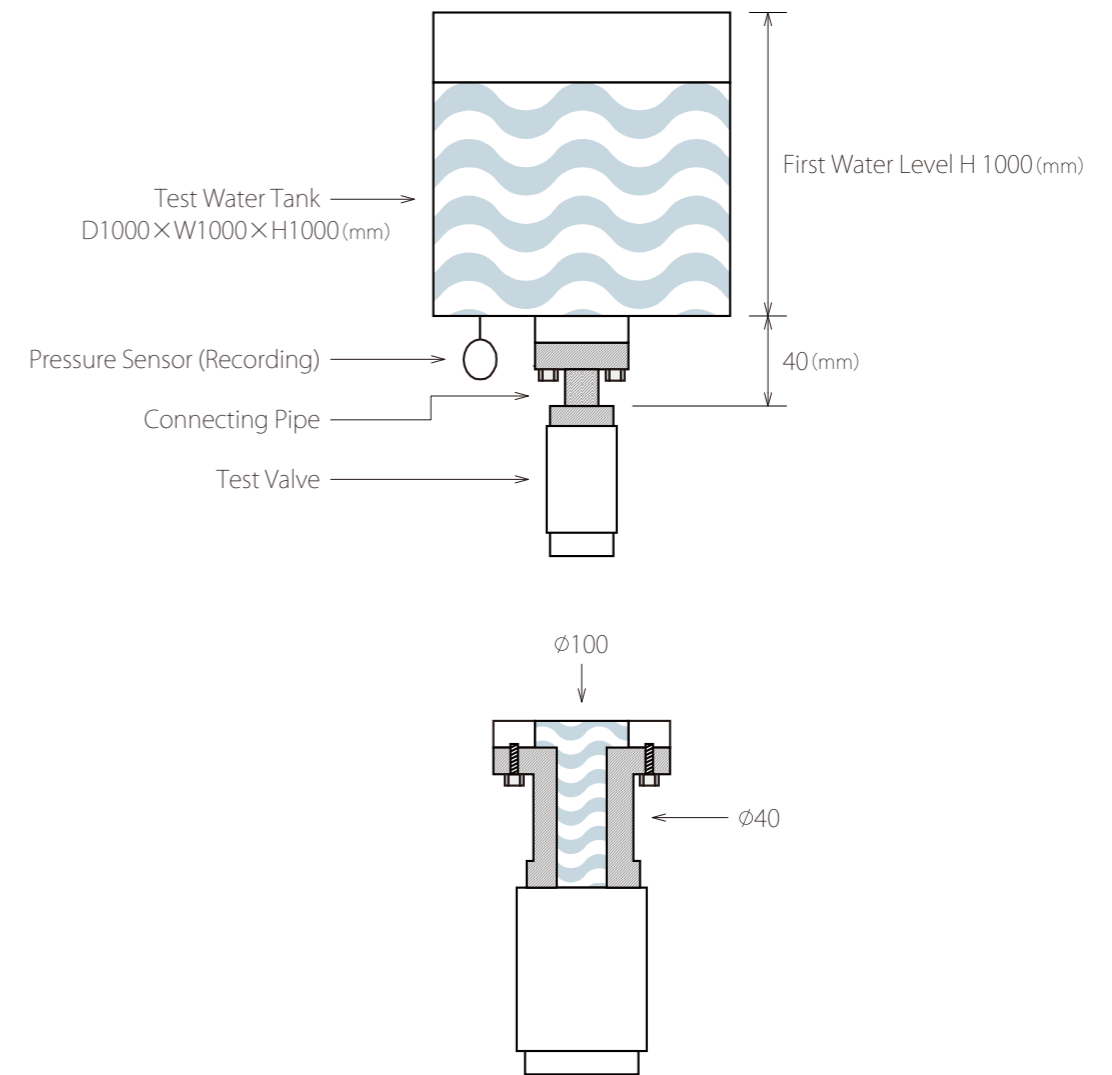


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## QDR40\*\* (Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=647(sec)

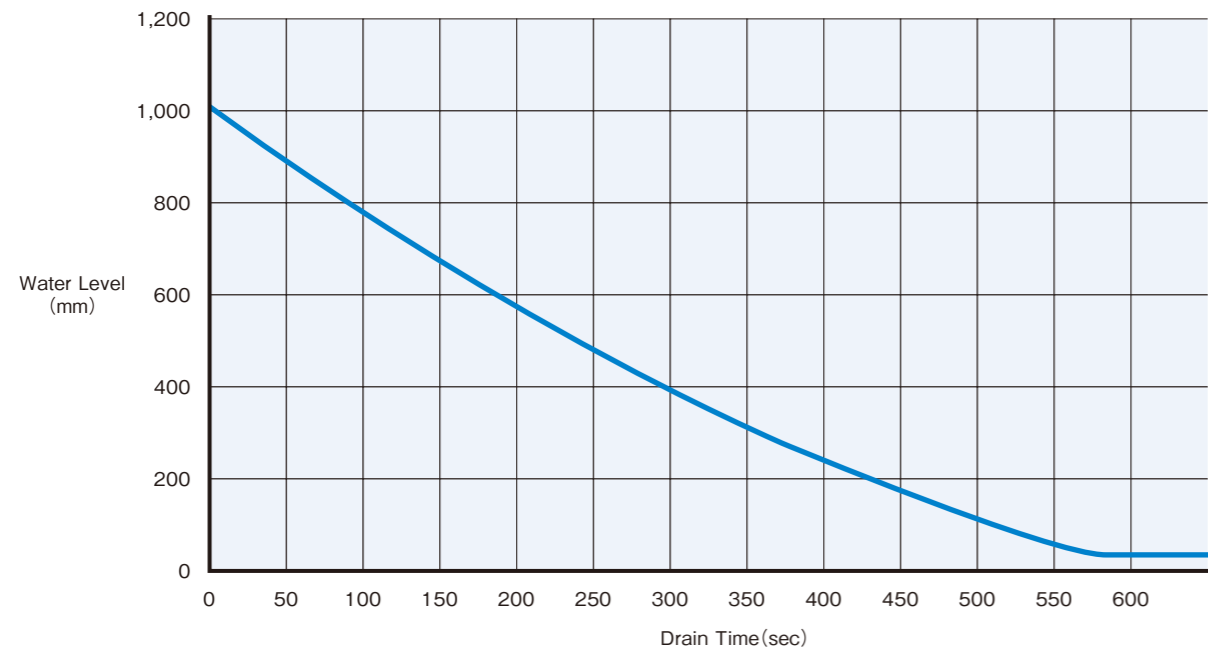
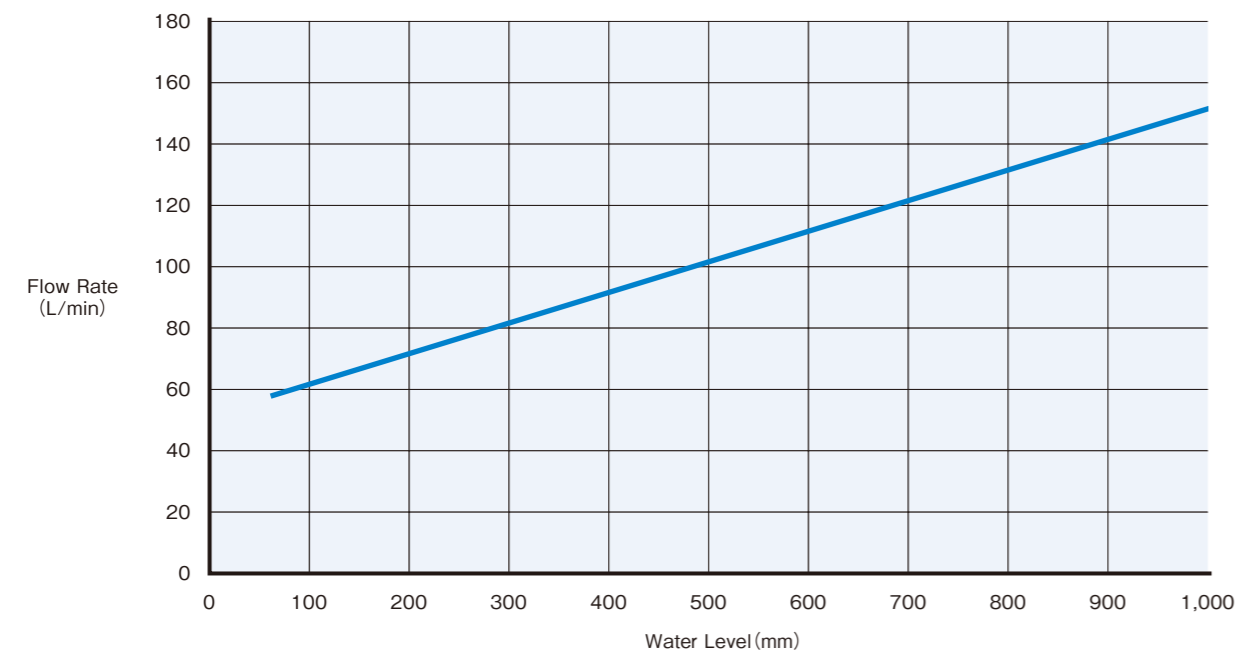
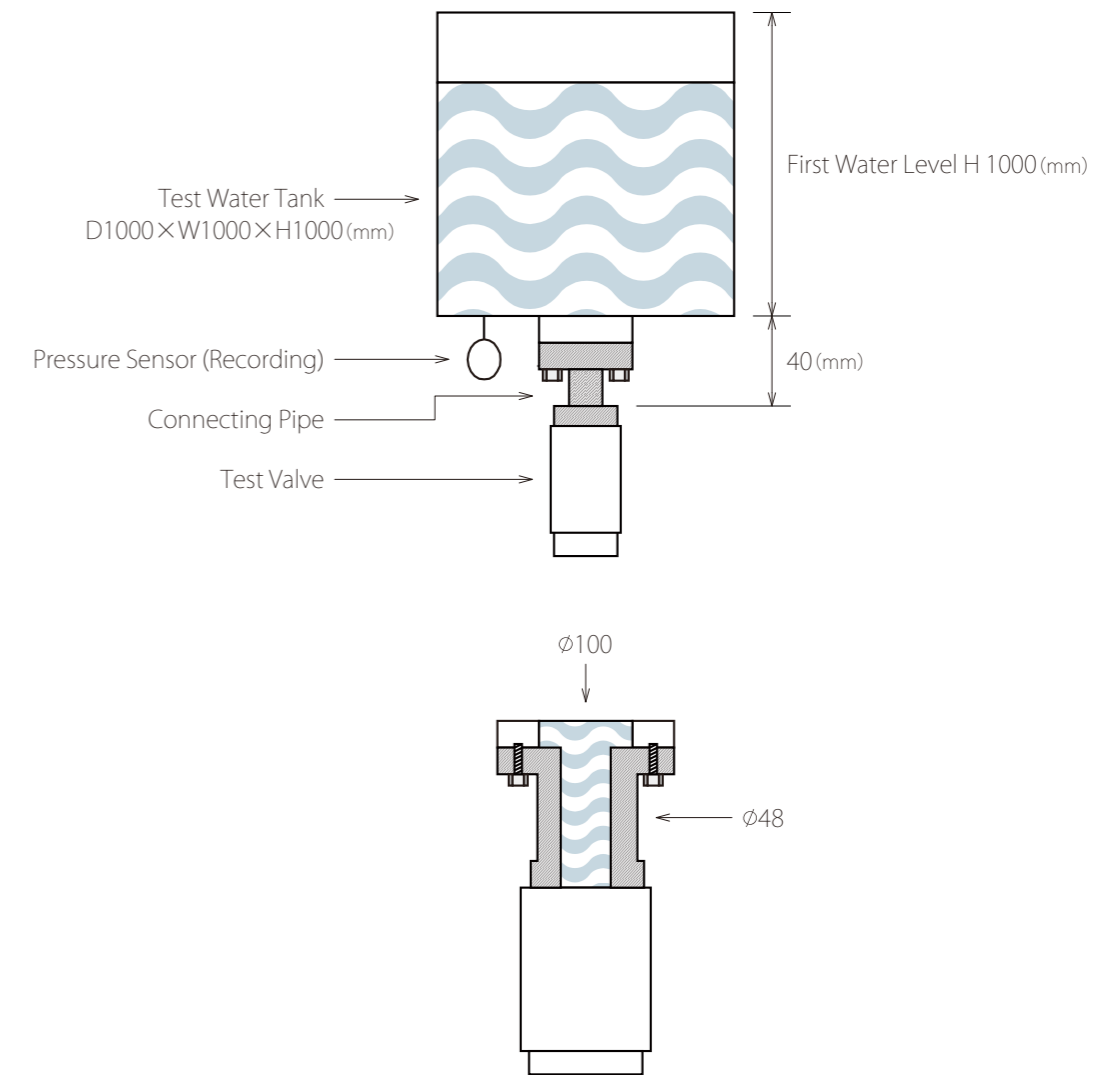


Fig.2 Drain Rate vs. Water Level



## Test Method

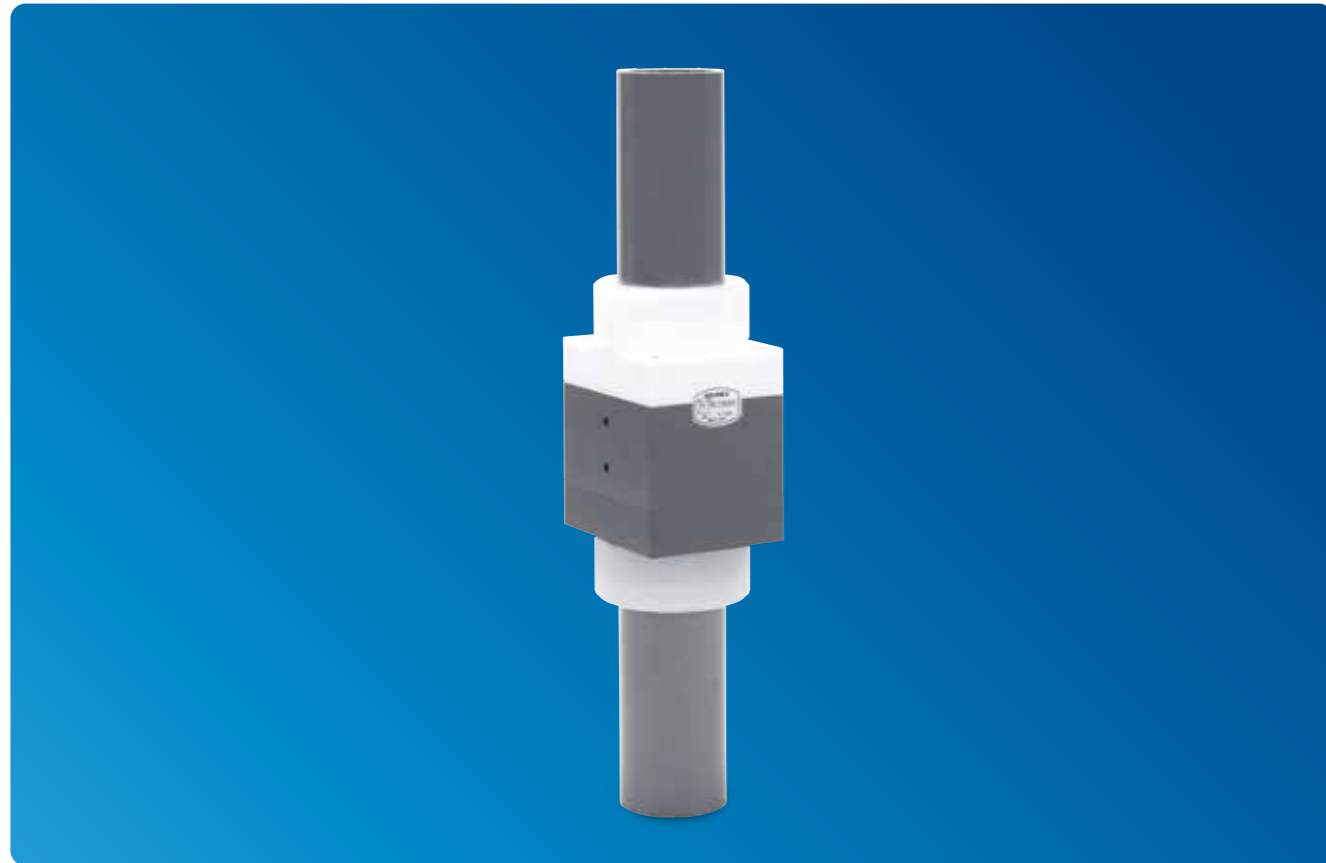


Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.



## Drain Valve

# AV-250-\*14I\*\*\*



### Specifications

Model Code	See Model Selection Table	
Orifice Size	φ50 Equivalency [mm]	
Connection Size	50A Union	
Applicable Media	DI Water, Corrosive Fluid	
Media Pressure	IN: 0~0.01MPa OUT: 0~0.01MPa	
Media Temperature	See Model Selection Table	
Ambient Temperature	10~40°C	
Operational Mode	Dual	
Pneumatic Pressure	0.3~0.6MPa	
Wetted Material	Bellows: PTFE	(Valve Open)
	Valve Body (IN): See Model Selection Table	Valve Body (OUT): CPVC
		Case: CPVC
		Cap: CPVC
		Ring: CPVC
		O-Ring: See Model Selection Table
Accessory	Union: See Model Selection Table	
	Nut: PP	
	O-Ring: See Model Selection Table (G60)	

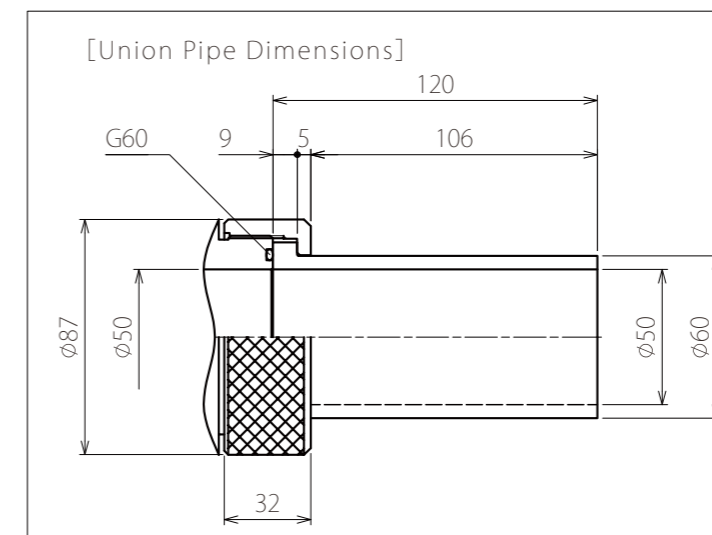
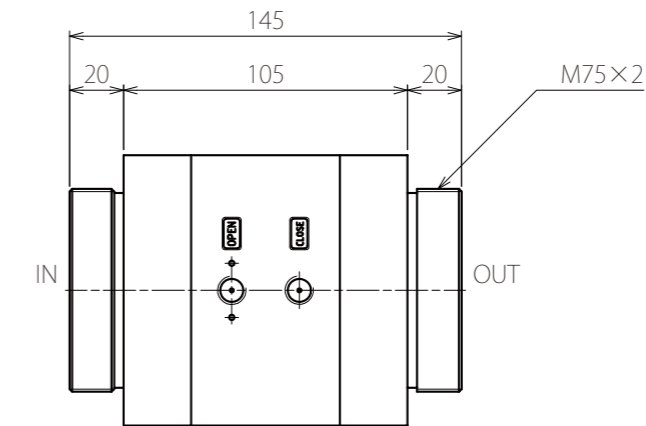
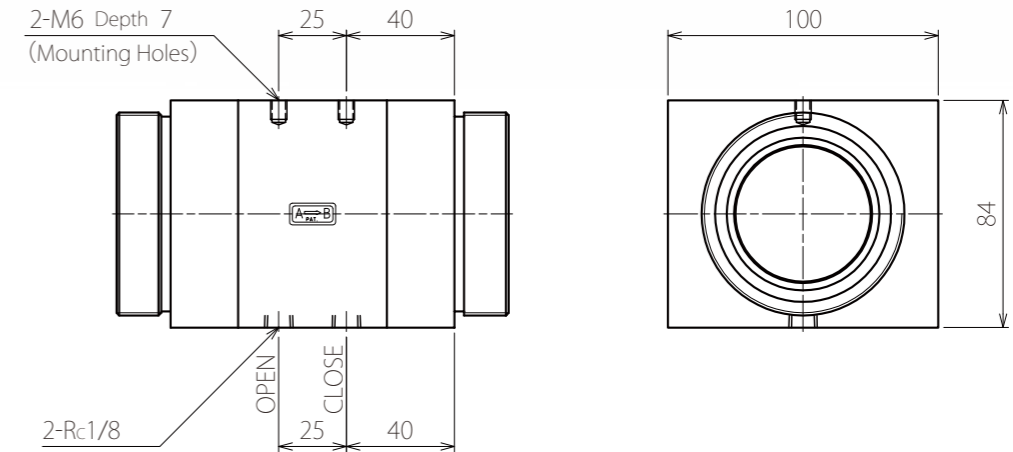
\* Specifications are subject to change without notice.

### Model Selection Table

## AV-250-\*14I\*\*\*

Valve Body (IN) 1: PTFE 4: CPVC	Material of O-Ring F: FKM E: EPDM
Union Material (IN) U2: PP Media Temperature 10~80°C U3: PVdF Media Temperature 10~80°C U4: PVC Media Temperature 10~40°C U5: CPVC Media Temperature 10~80°C	Union Material (OUT) U2: PP Media Temperature 10~80°C U3: PVdF Media Temperature 10~80°C U4: PVC Media Temperature 10~40°C U5: CPVC Media Temperature 10~80°C

### Dimensional Drawing



(unit : mm)

## AV-250-\*14I\*\*\* (Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=380(sec)

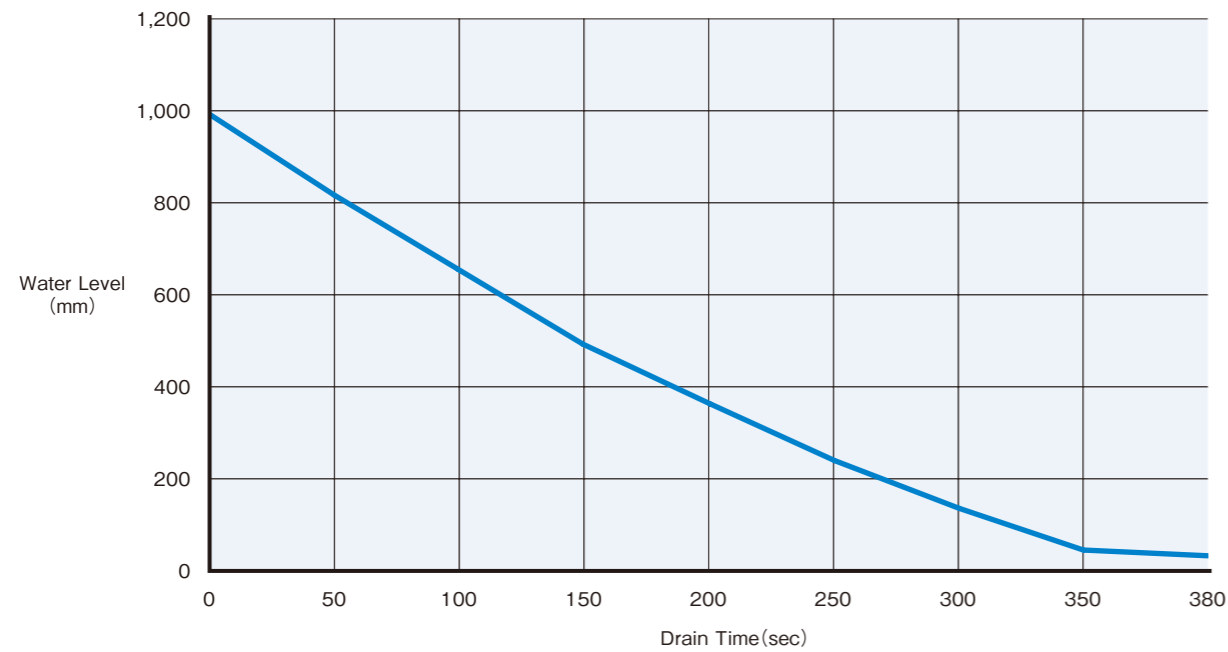
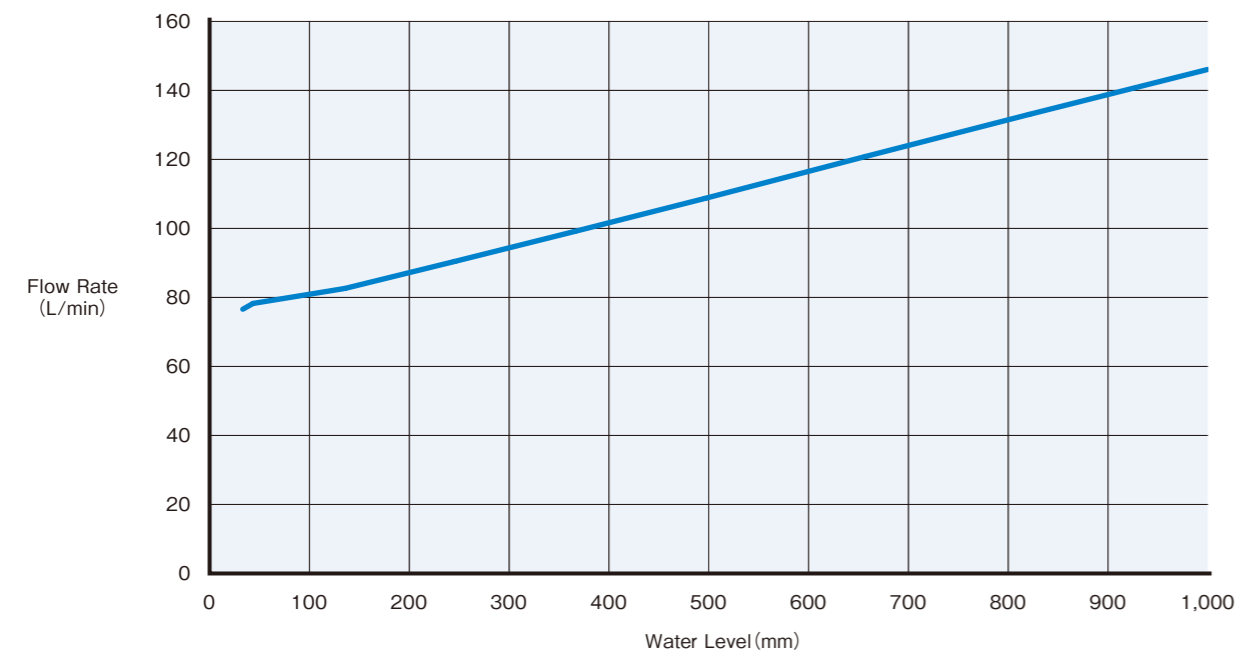
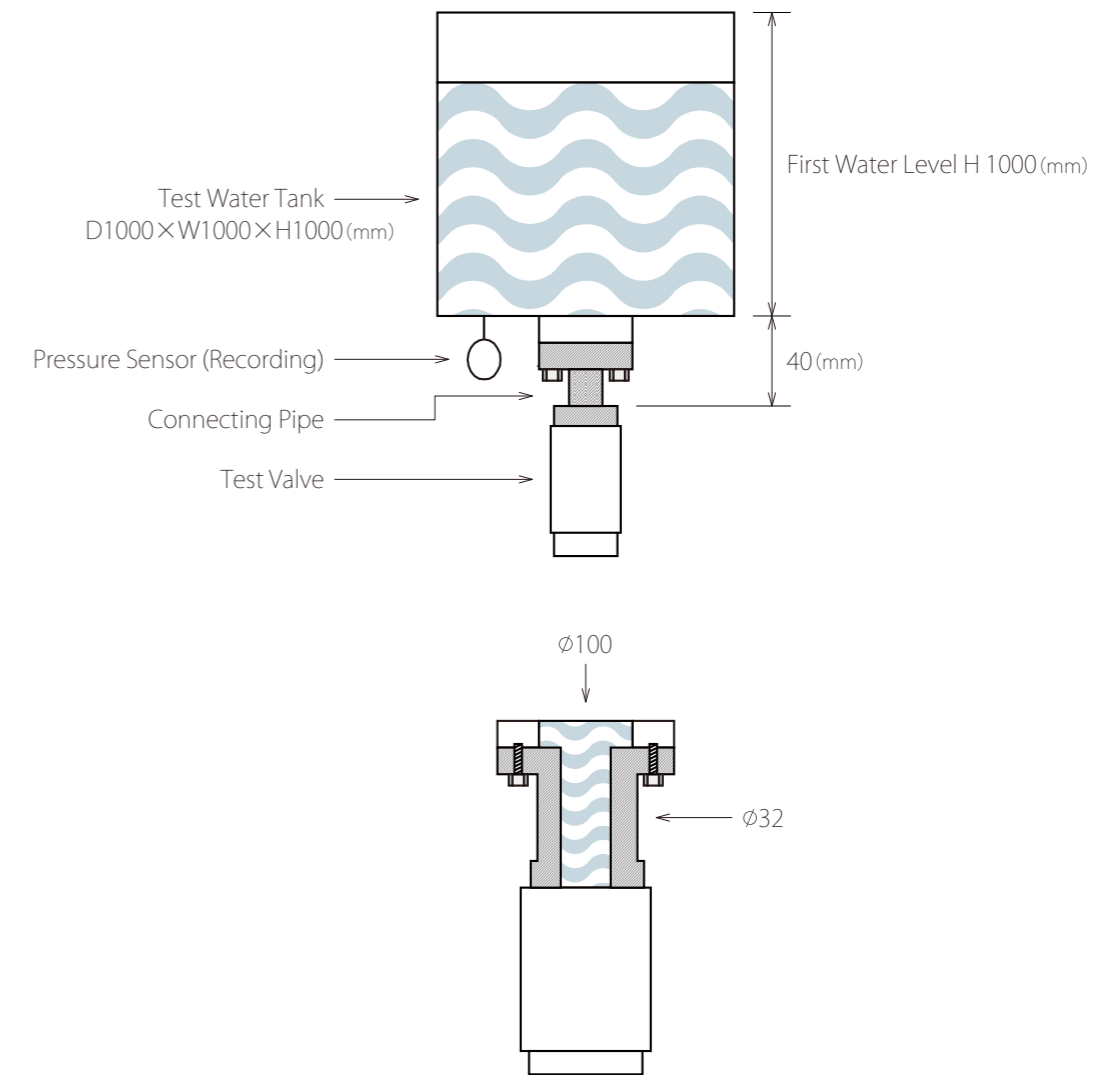


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## Drain Valve

# QDR065\*-V283



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ65 Equivalency [mm]
Connection Size	65A (JIS 65 10K)
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa OUT: 0~0.05MPa
Media Temperature	10~60°C
Ambient Temperature	10~40°C
Operational Mode	Dual
Pneumatic Pressure	0.4~0.5MPa
Wetted Material	Bellows: PTFE
	Valve Body: PP (Valve Open)
	Case: PP
	Cap: PP
	O-Ring: See Model Selection Table

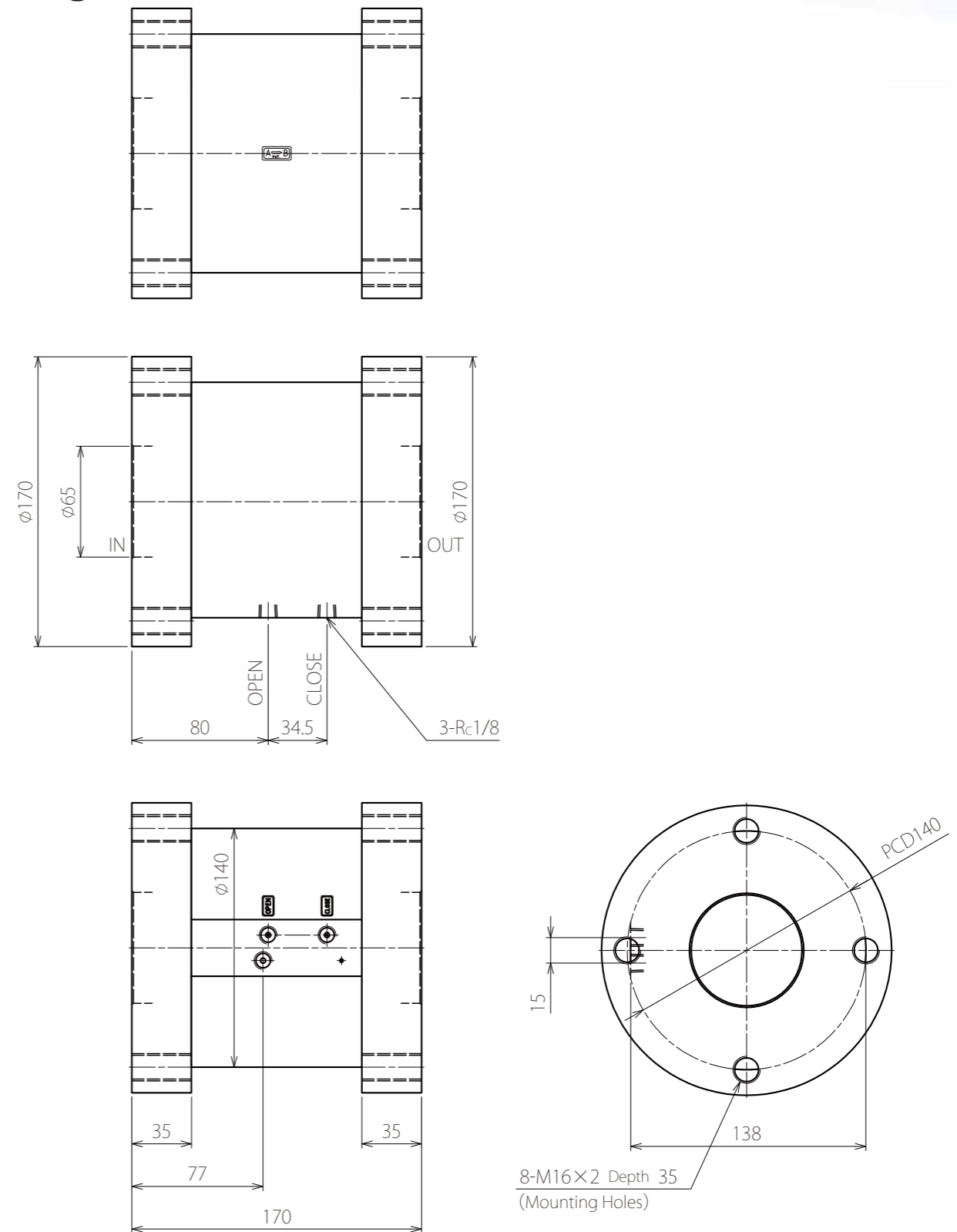
\* Specifications are subject to change without notice.

### Model Selection Table

## QDR065\*-V283

Material of O-Ring  
F: FKM  
E: EPDM

### Dimensional Drawing



(unit : mm)

## QDR065\*-V283(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=257(sec)

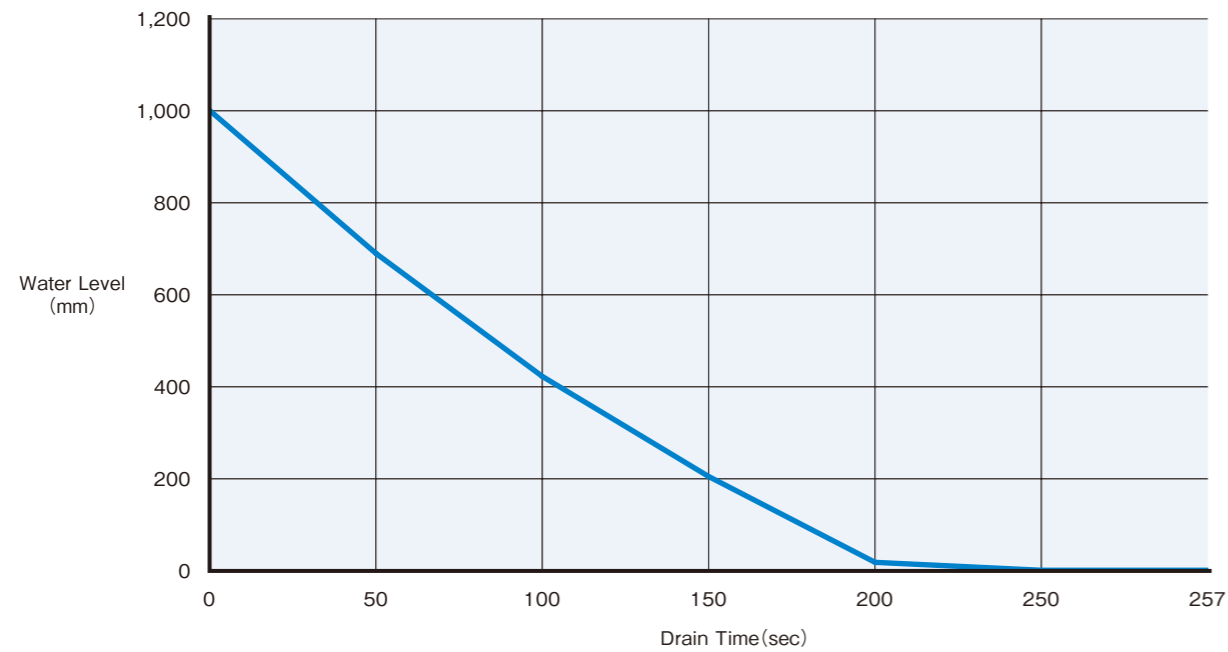
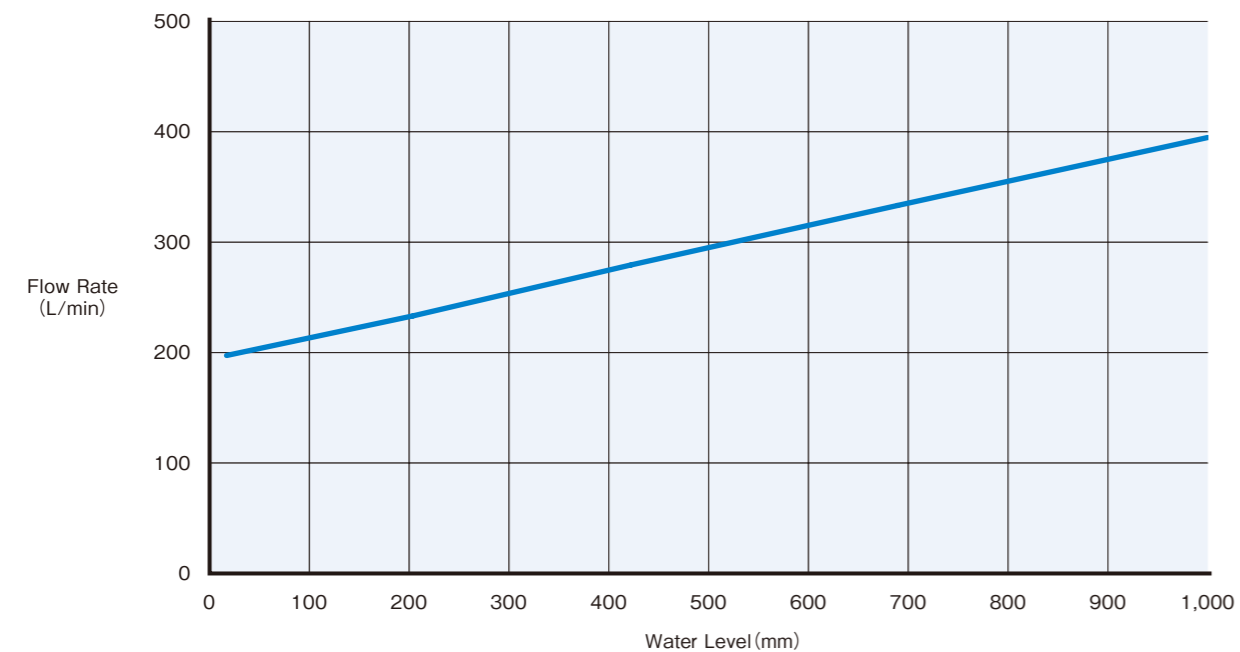
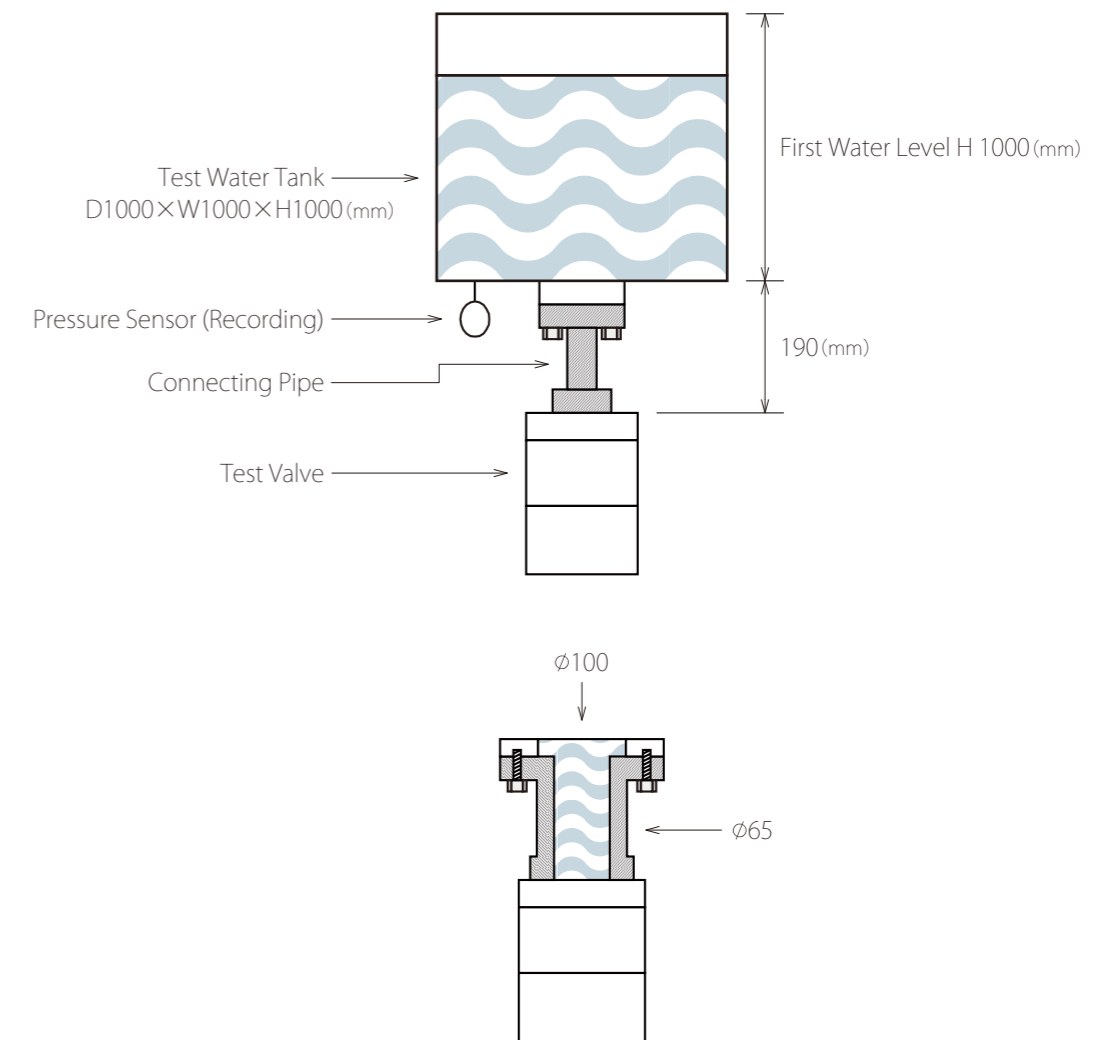


Fig.2 Drain Rate vs. Water Level



## Test Method



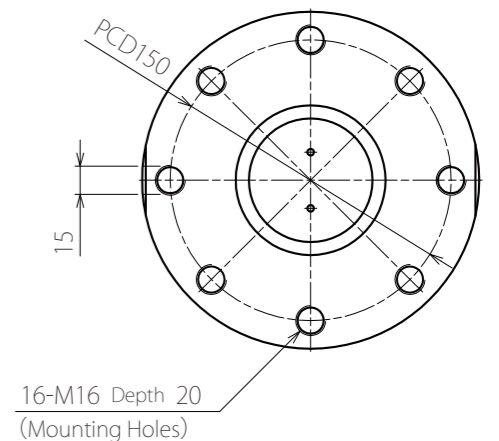
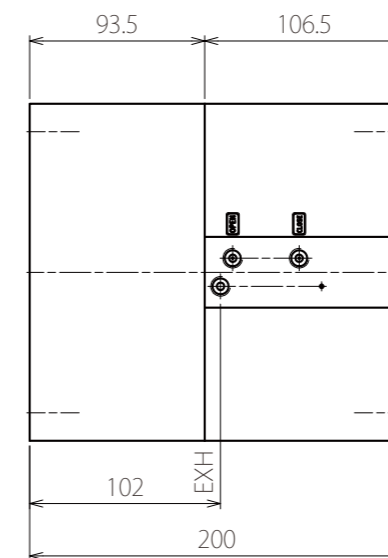
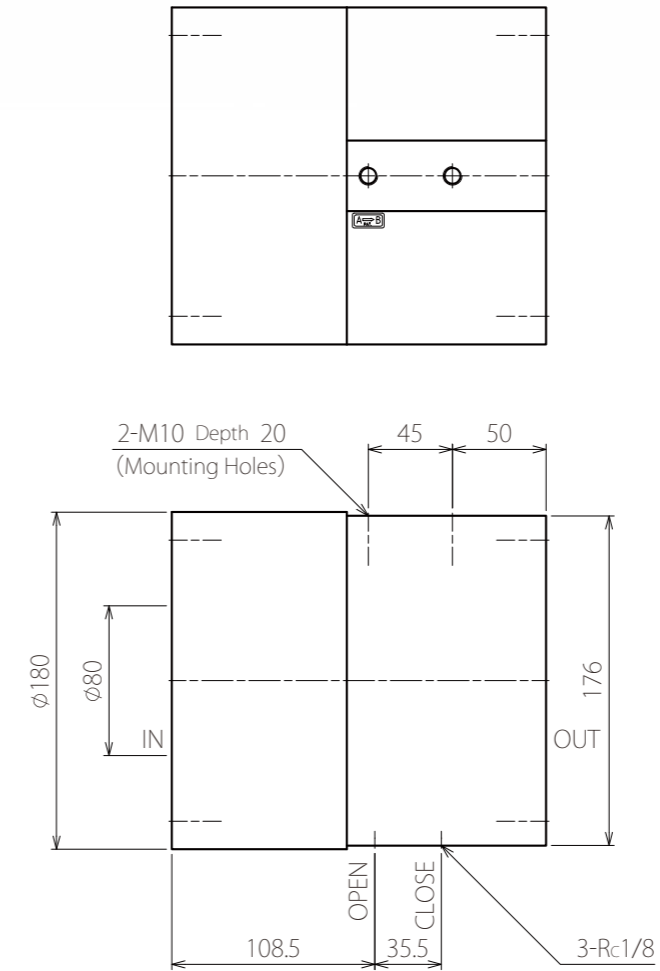
Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## Drain Valve

# QDR080\*-V283



### Dimensional Drawing



(unit : mm)

### Specifications

Model Code	See Model Selection Table
Orifice Size	φ80 Equivalency [mm]
Connection Size	80A (JIS 80 10K)
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa OUT: 0~0.05MPa
Media Temperature	10~60°C
Ambient Temperature	10~40°C
Operational Mode	Dual
Pneumatic Pressure	0.4~0.5MPa
Wetted Material	Bellows: PTFE
	Valve Body: PP (Valve Open)
	Case: PP
	Cap: PP
	O-Ring: See Model Selection Table

\* Specifications are subject to change without notice.

### Model Selection Table

## QDR080\*-V283

Material of O-Ring  
F: FKM  
E: EPDM

## QDR080\*-V283(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=151 (sec)

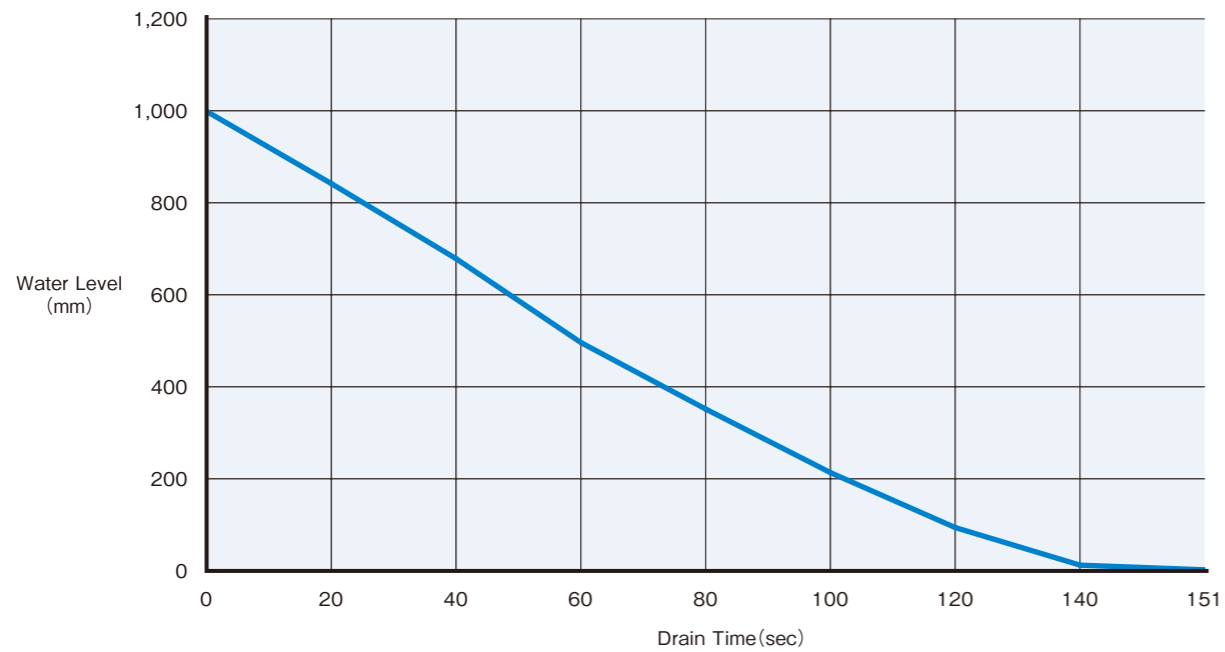
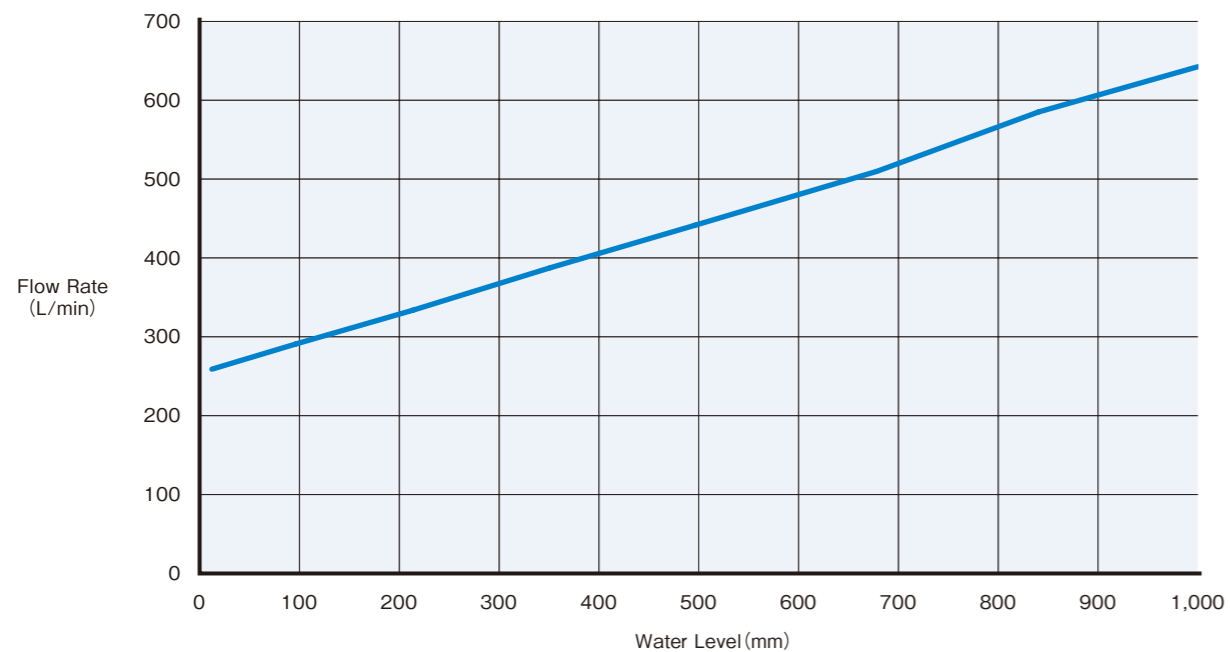
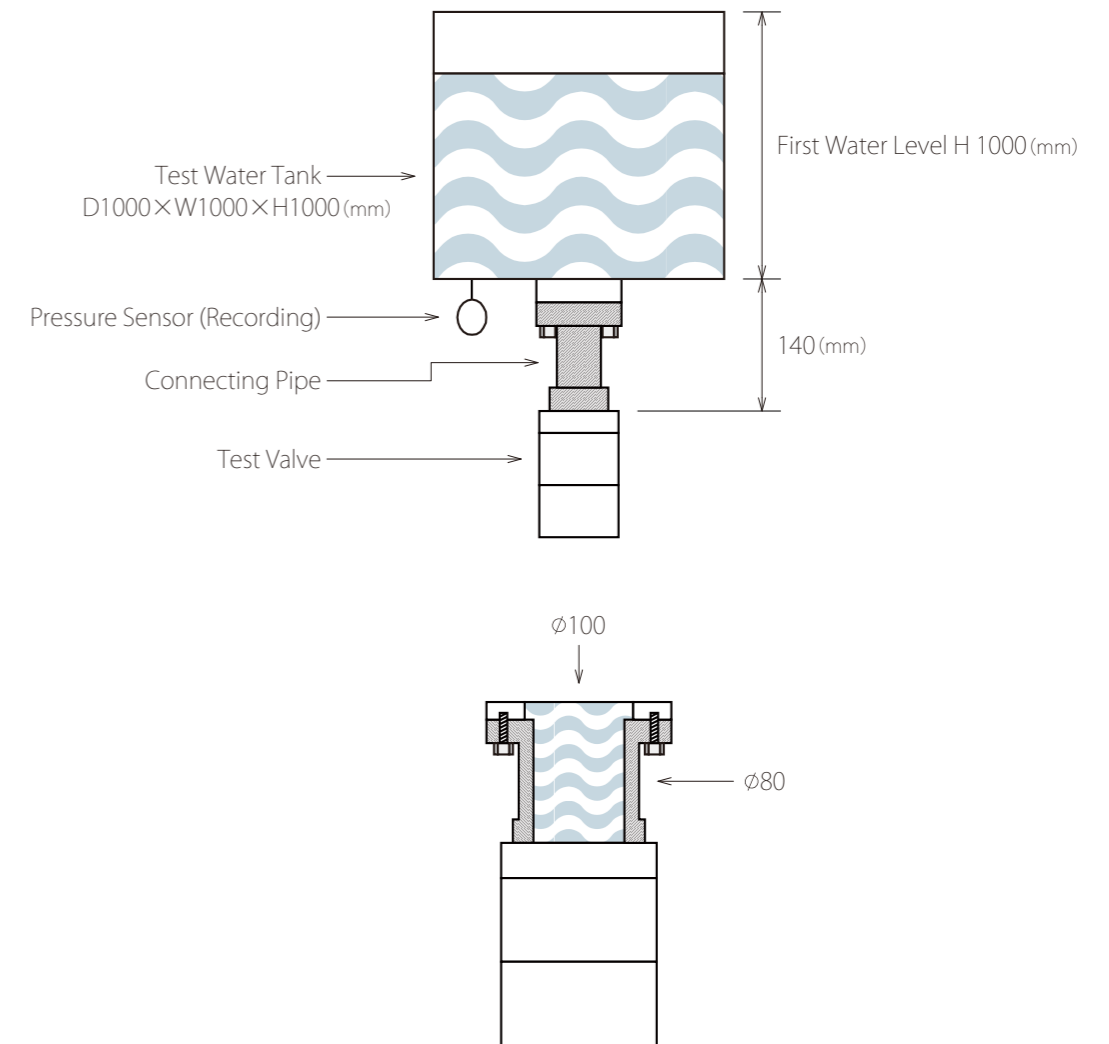


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## Drain Valve

# QDR100\*-V283-S



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ100 Equivalency [mm]
Connection Size	100A (JIS 100 10K)
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa OUT: 0~0.05MPa
Media Temperature	10~60°C
Ambient Temperature	10~40°C
Operational Mode	Dual
Pneumatic Pressure	0.4~0.5MPa
Wetted Material	Seat: PP
	Valve Body: PP
	O-Ring: See Model Selection Table (Valve Open)
	Bellows: PTFE
	Case: PP
	Cap: PP

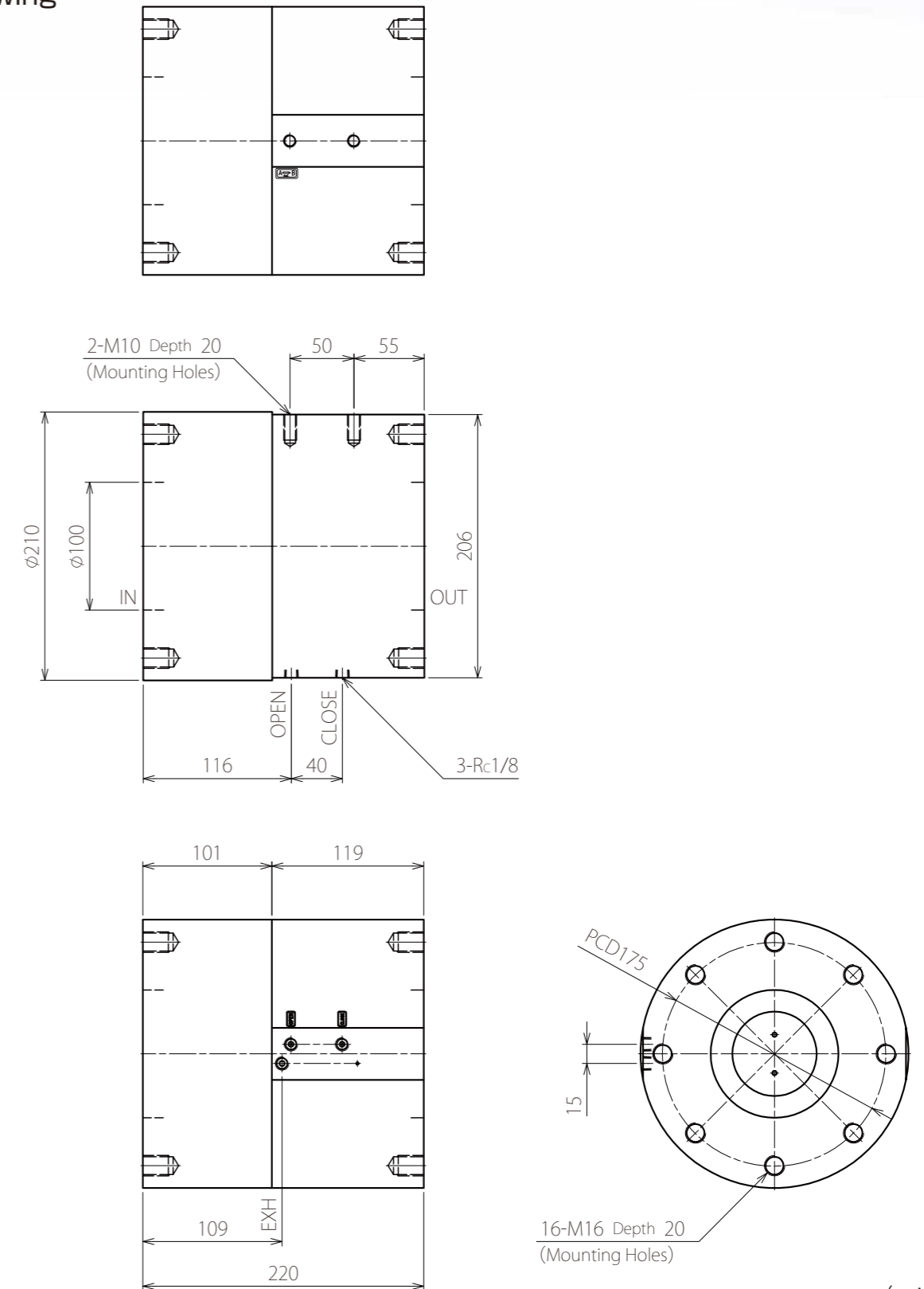
\* Specifications are subject to change without notice.

### Model Selection Table

## QDR100\*-V283-S

Material of O-Ring  
F: FKM  
E: EPDM

### Dimensional Drawing



(unit : mm)

## QDR100\*-V283-S(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=117(sec)

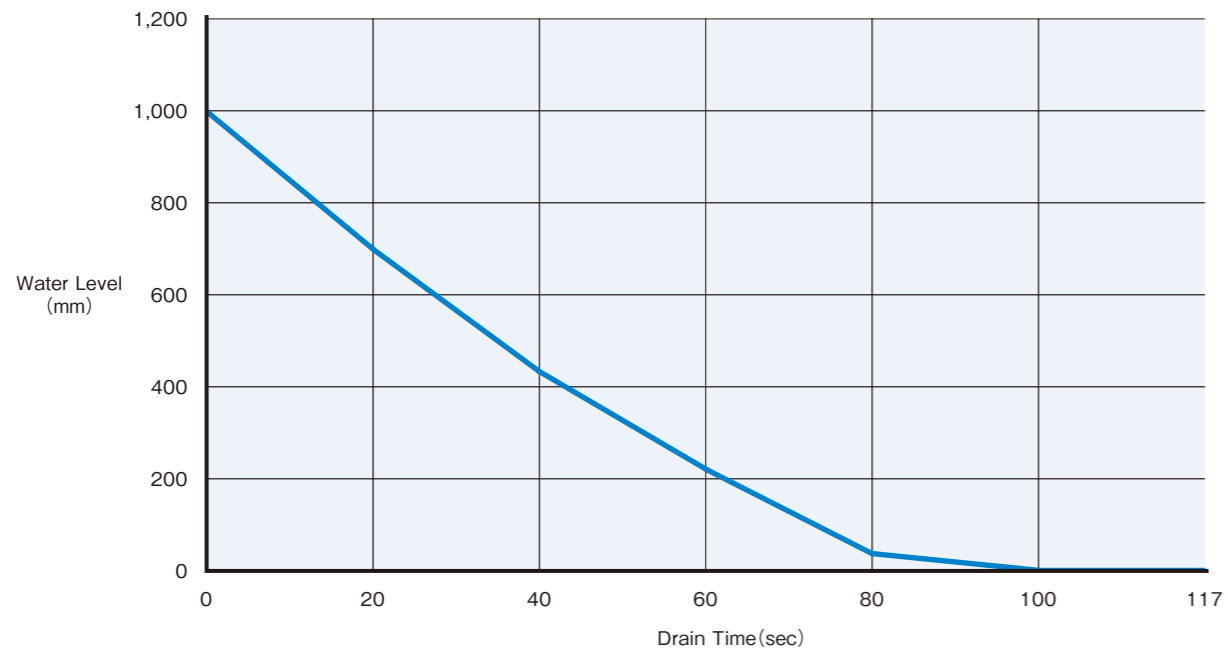
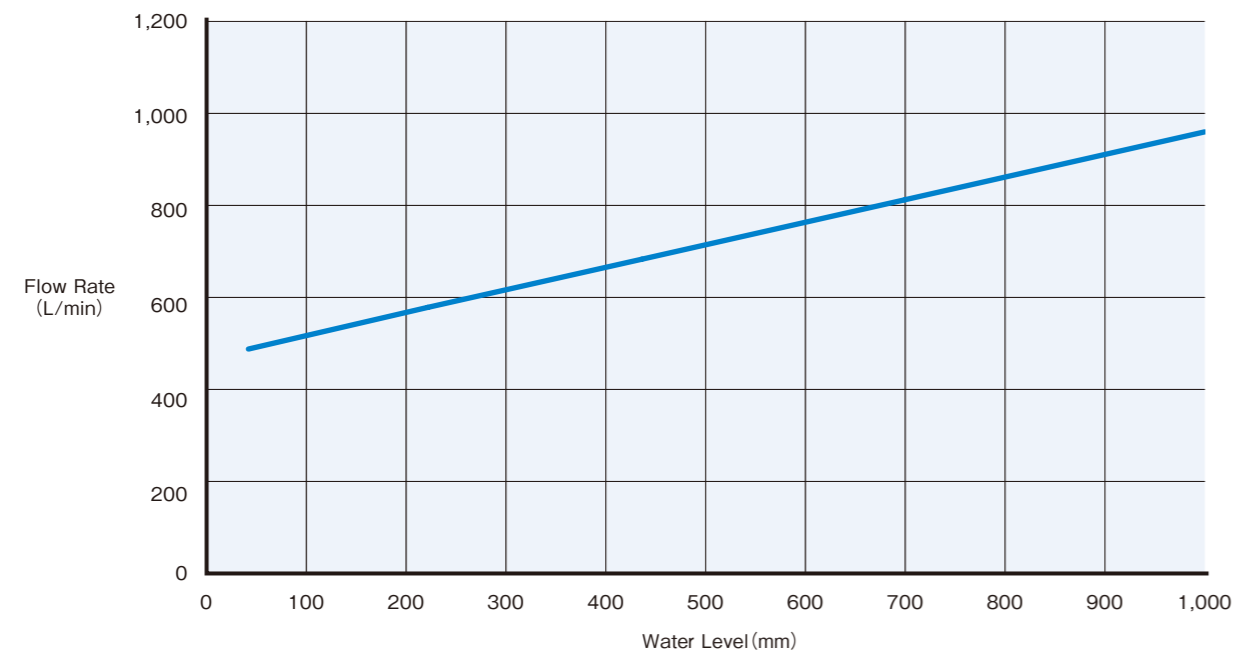
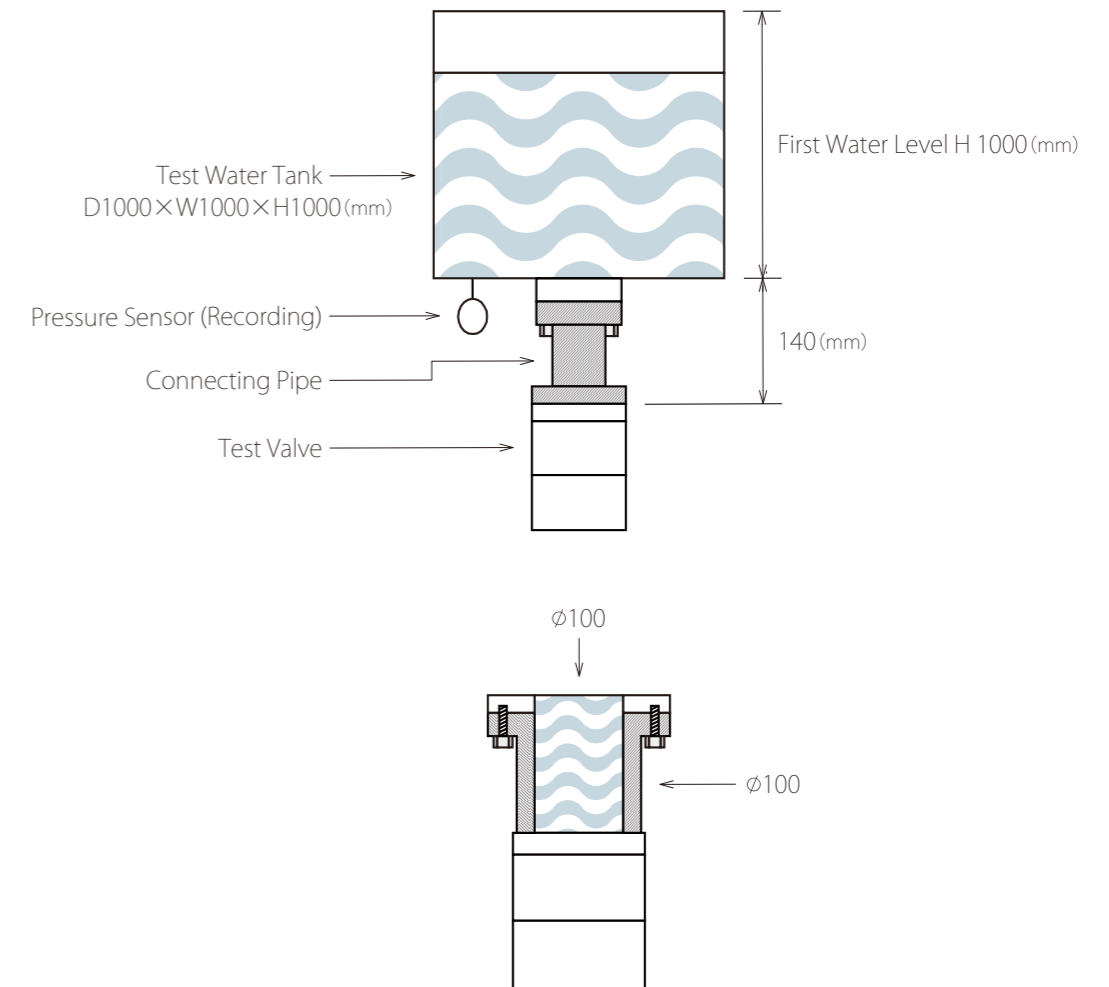


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.



## Drain Valve

# QDR125\*-V283



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ125 Equivalency [mm]
Connection Size	125A (JIS 125 10K)
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa
	OUT: 0~0.05MPa
Media Temperature	10~60°C
Ambient Temperature	10~40°C
Operational Mode	Dual
Pneumatic Pressure	0.4~0.5MPa
Wetted Material	Bellows: PTFE
	Valve Body: PP
	(Valve Open)
	Case: PP
	Cap: PP
	O-Ring: See Model Selection Table

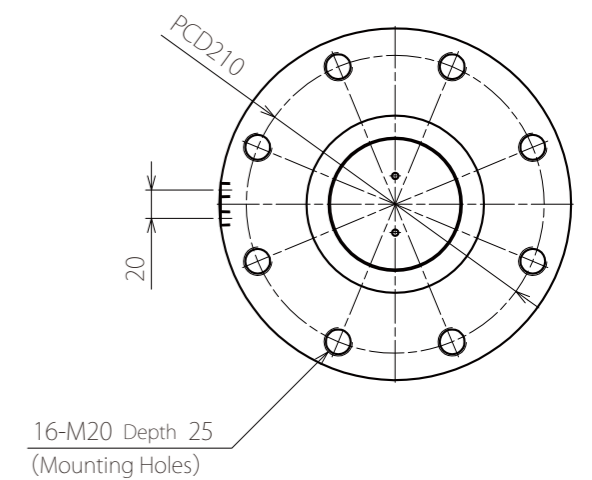
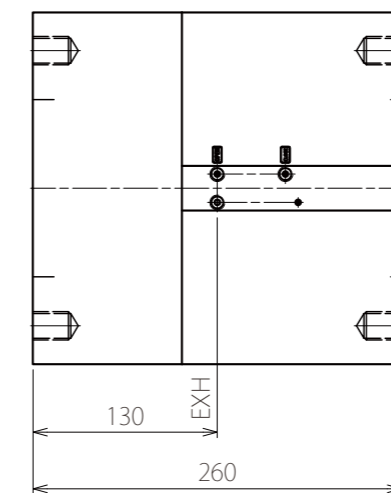
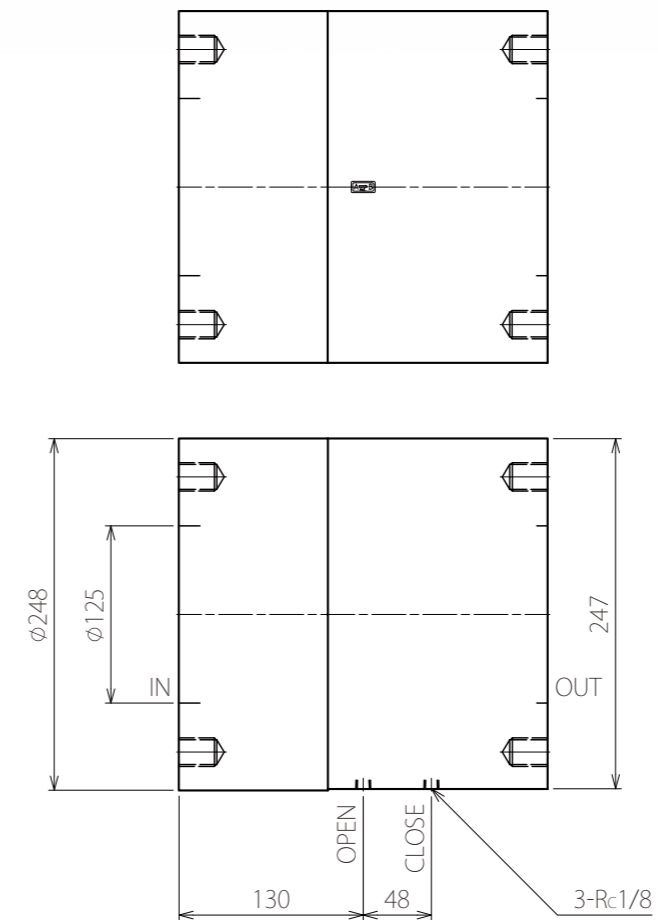
\* Specifications are subject to change without notice.

### Model Selection Table

## QDR125\*-V283

Material of O-Ring  
F: FKM  
E: EPDM

### Dimensional Drawing



(unit : mm)

## QDR125\*-V283(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=60(sec)

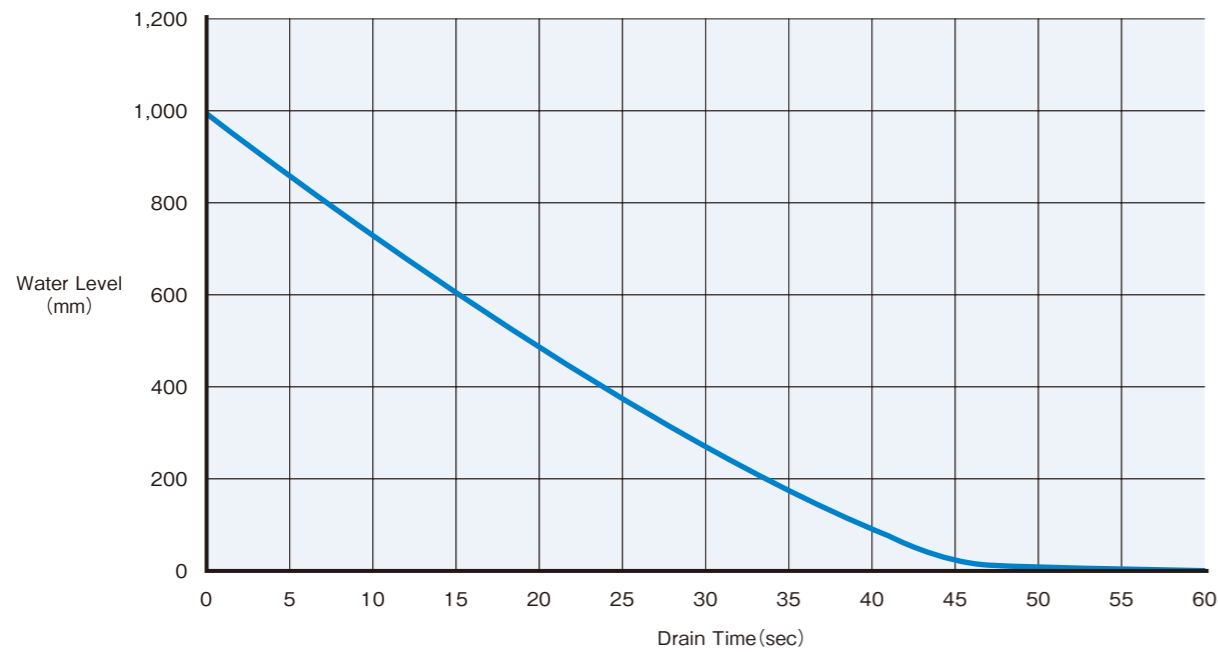
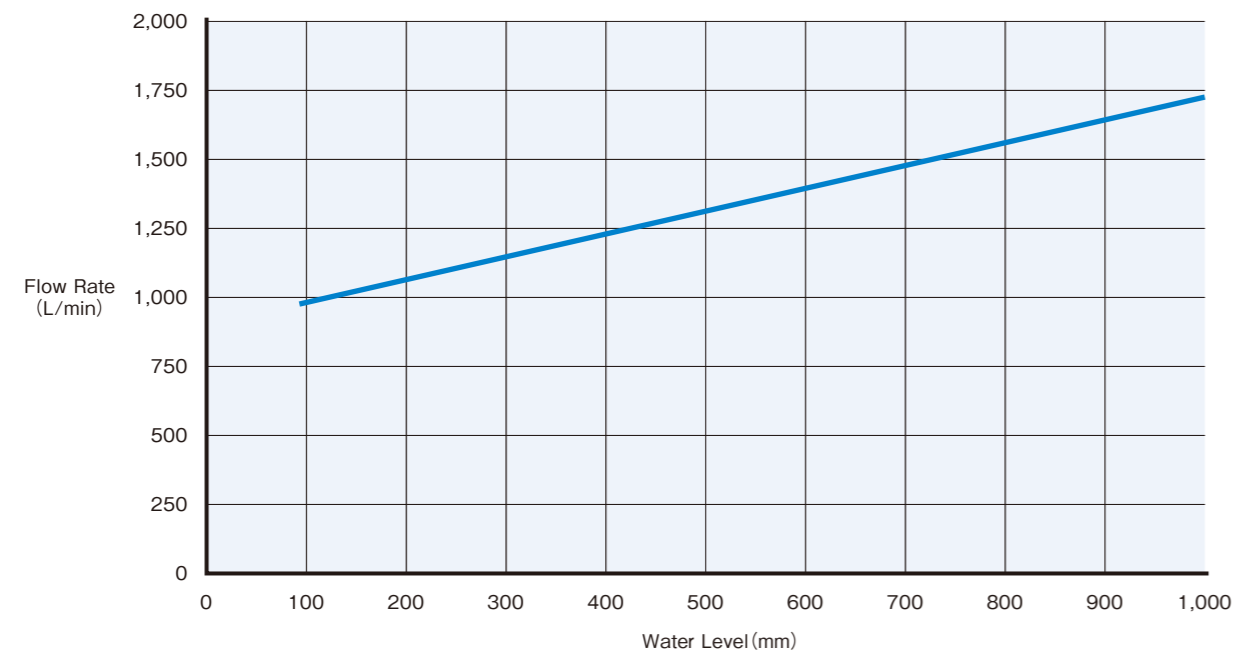
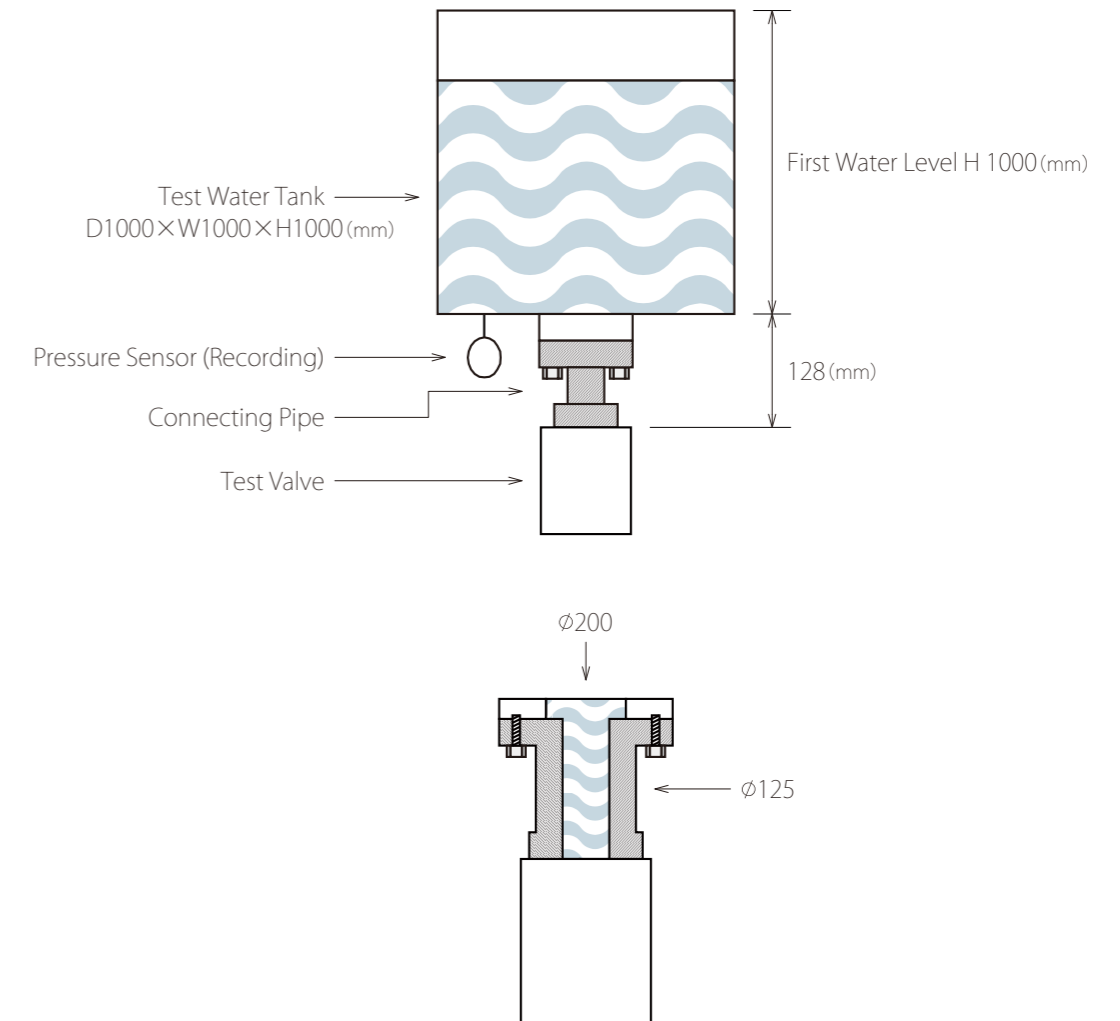


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## Drain Valve

# QDR150\*-V283-S



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ150 Equivalency [mm]
Connection Size	150A (JIS 150 10K)
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa OUT: 0~0.05MPa
Media Temperature	10~60°C
Ambient Temperature	10~40°C
Operational Mode	Dual
Pneumatic Pressure	0.4~0.5MPa
Wetted Material	Seat: PP
	Valve Body: PP
	O-Ring: See Model Selection Table
	(Valve Open)
	Bellows: PTFE
	Case: PP
	Cap: PP

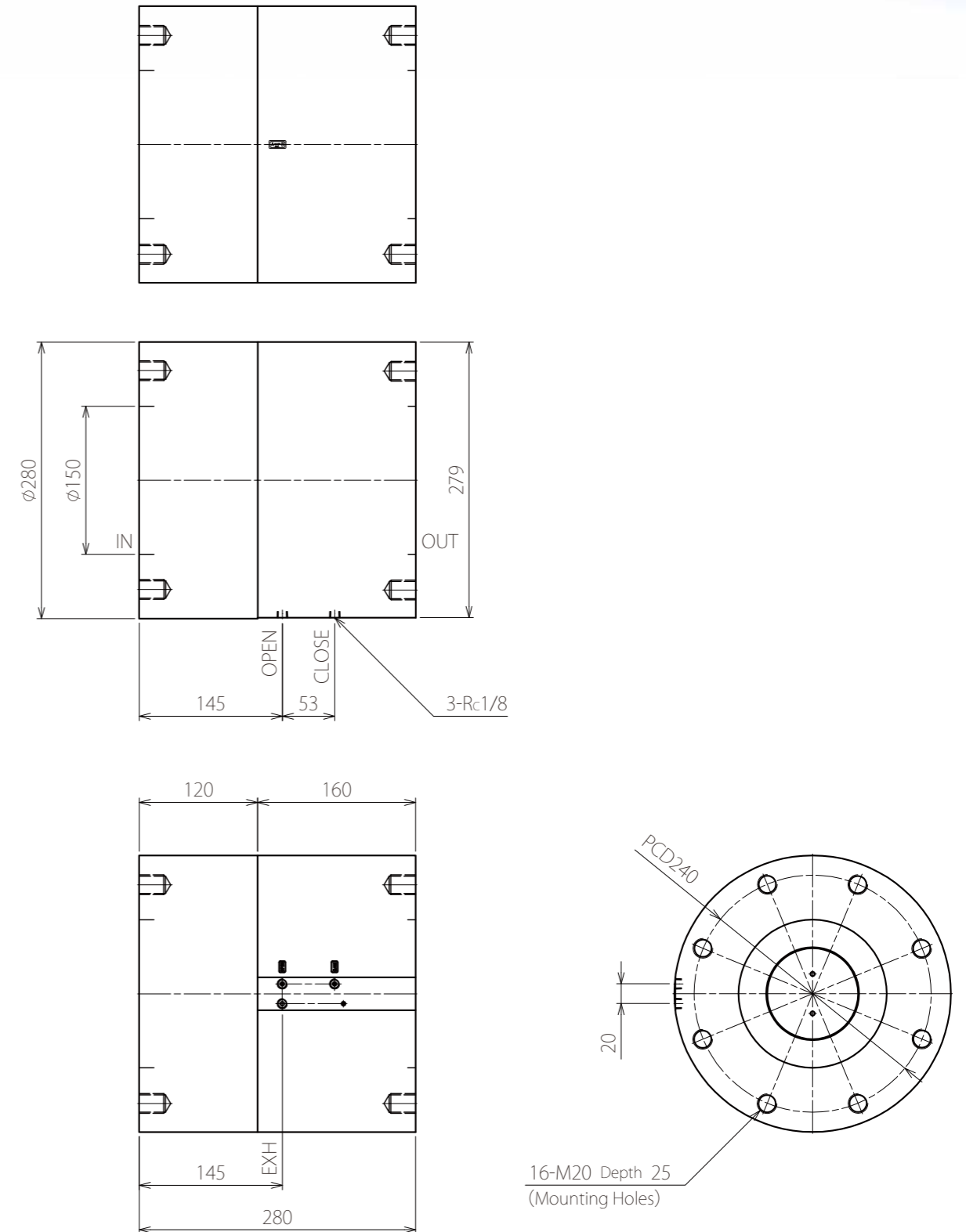
\* Specifications are subject to change without notice.

### Model Selection Table

## QDR150\*-V283-S

Material of O-Ring  
F: FKM  
E: EPDM

### Dimensional Drawing



(unit : mm)

## QDR150\*-V283-S(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=40(sec)

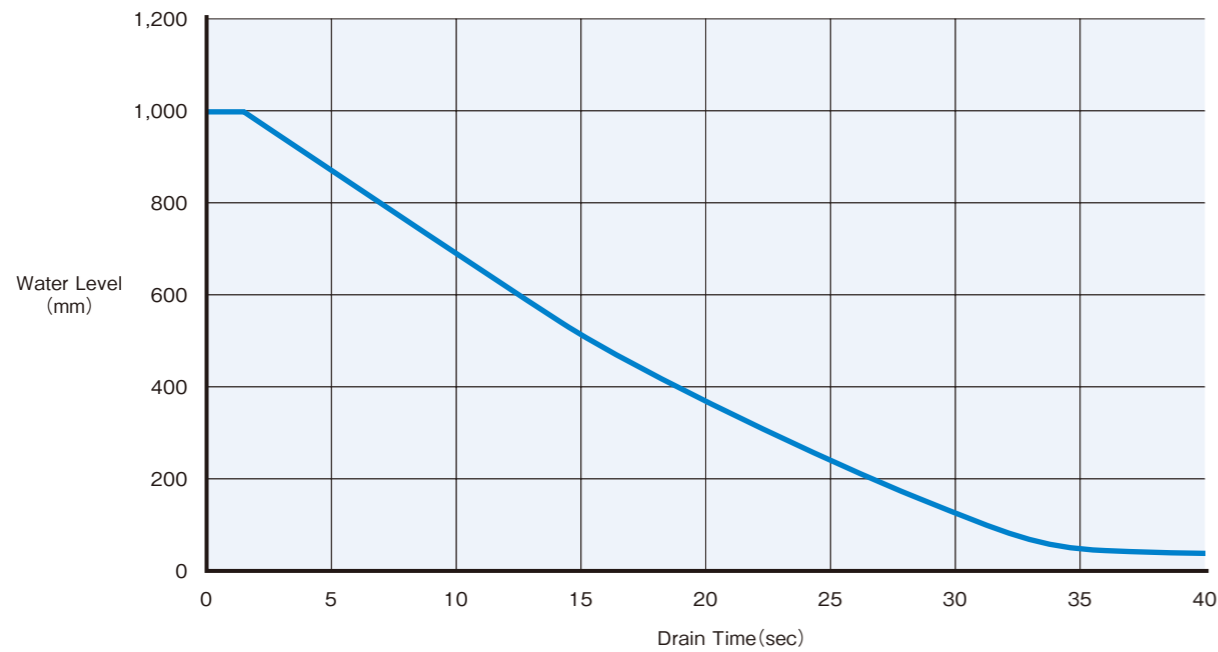
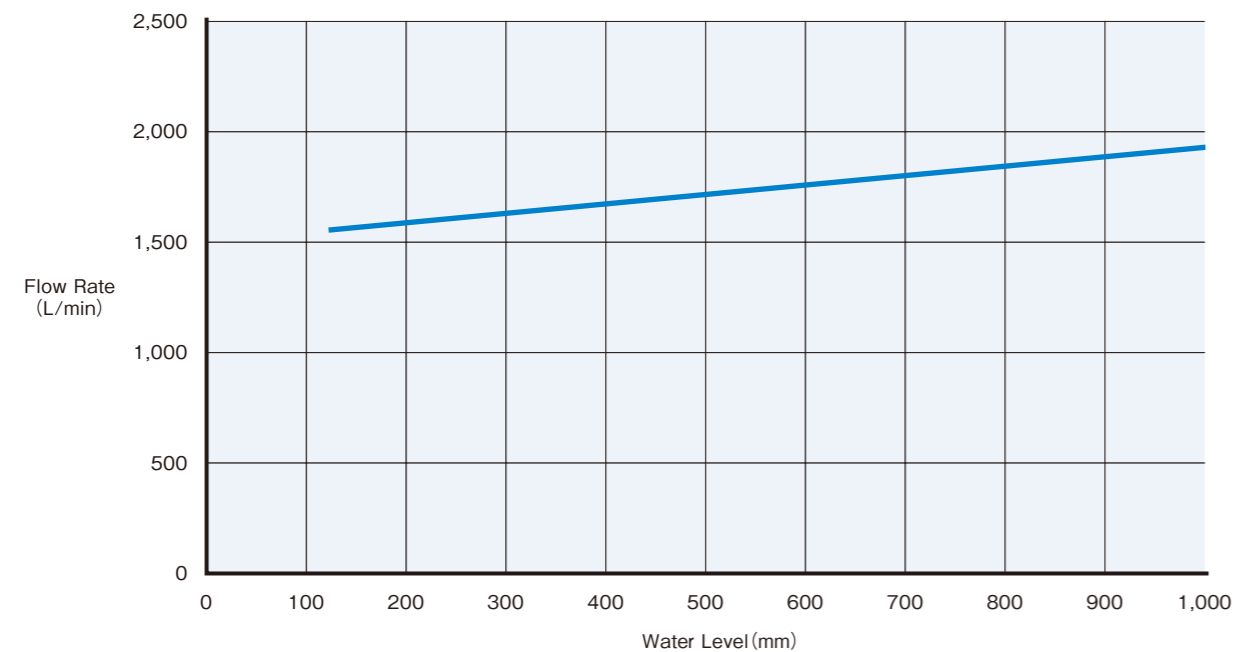
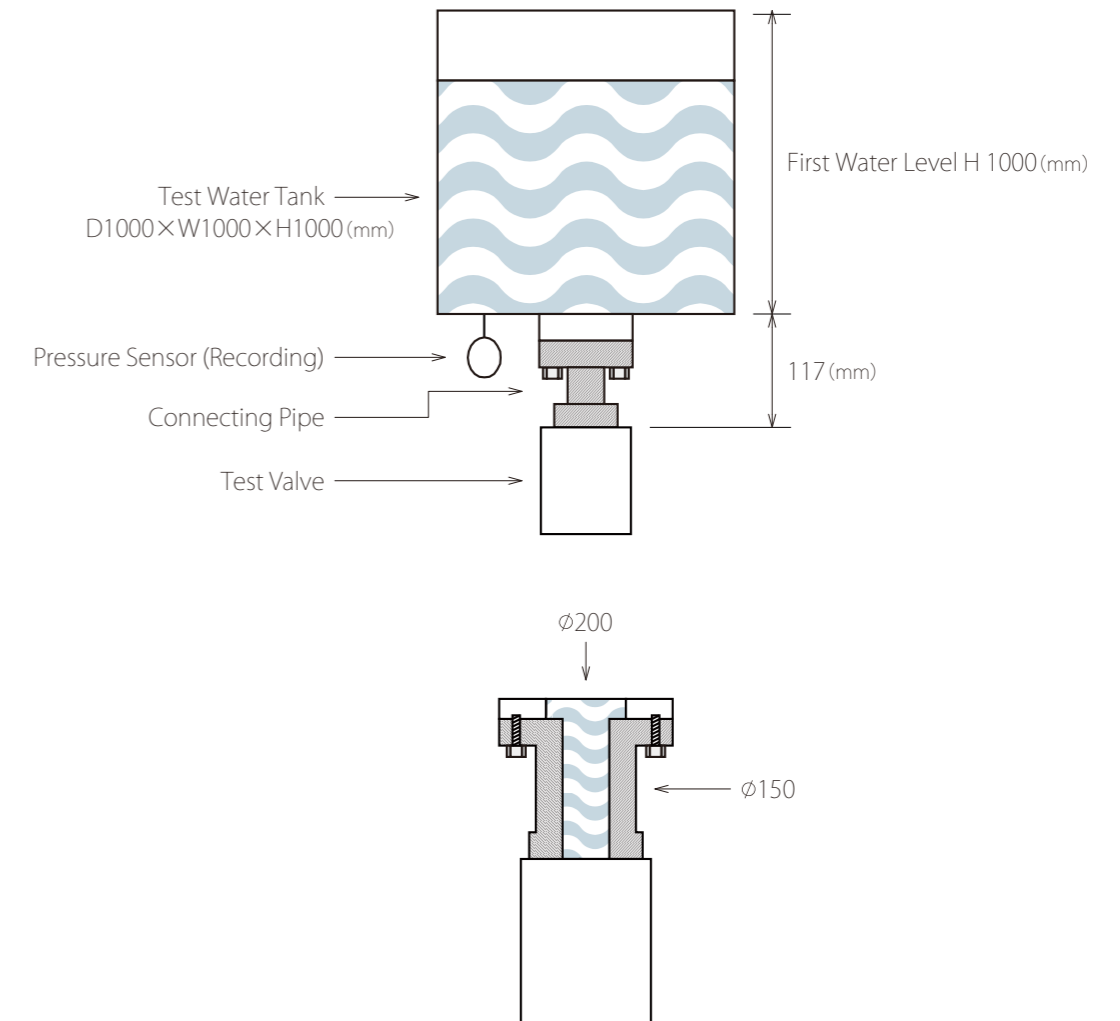


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## Drain Valve

# AV-8390-\*14\*D\*



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ40 Equivalency [mm]
Connection Size	40A Union
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.1MPa OUT: 0~0.05MPa
Media Temperature	See Model Selection Table
Ambient Temperature	10~40°C
Operational Mode	Spring Return (Single-acting Type)
Pneumatic Pressure	0.3~0.6MPa
Wetted Material	Bellows: PTFE
	Valve Body: See Model Selection Table O-Ring: FKM
Accessory	Union: See Model Selection Table
	Nut: PP O-Ring: See Model Selection Table (G45)

### Model Selection Table

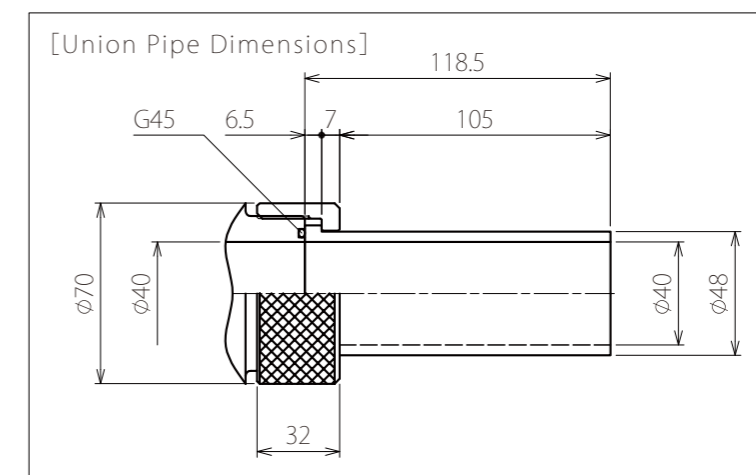
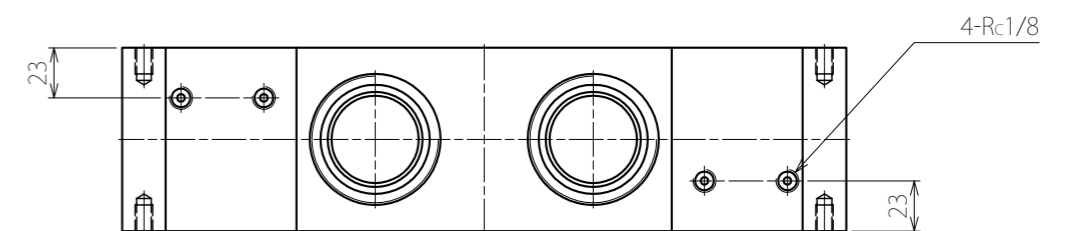
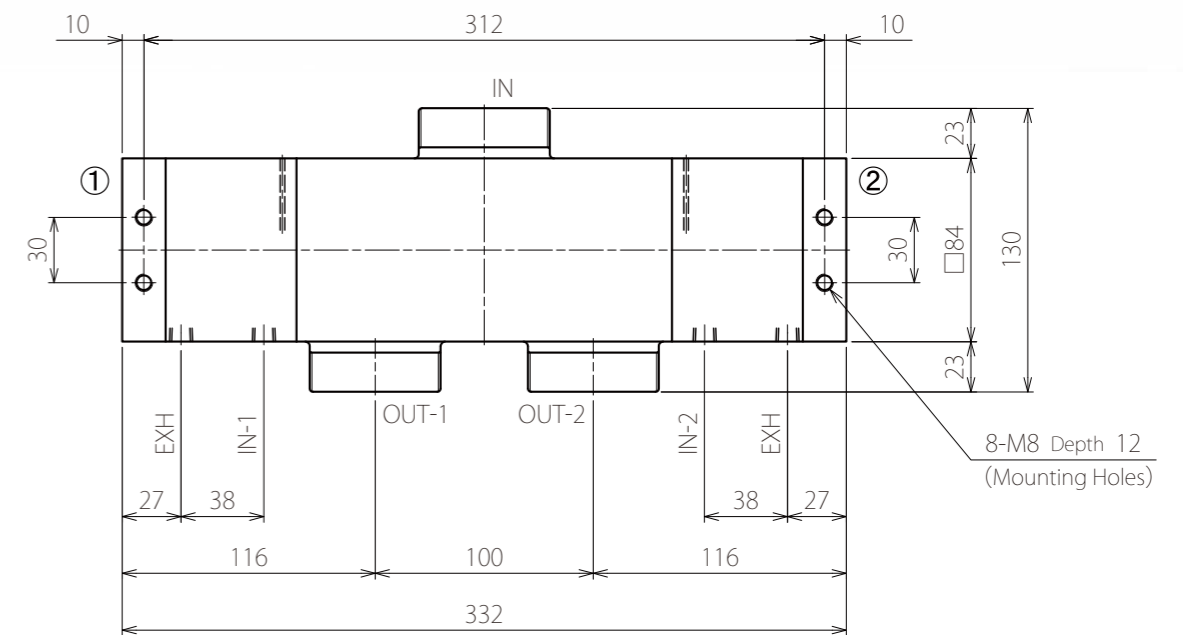
## AV-8390-\*14\*D\*

Valve Body Material  
1: PTFE  
5: PP

Material of O-Ring  
F: FKM  
E: EPDM

Union Material  
U2: PP Media Temperature 10~80°C  
U3: PVdF Media Temperature 10~90°C  
U4: PVC Media Temperature 10~40°C  
U5: CPVC Media Temperature 10~80°C

### Dimensional Drawing



(unit : mm)

\*Media Temperature: 10 to 80 [degrees C] if the valve body material is PP.  
\*Specifications are subject to change without notice.

## AV-8390-\*14\*D(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=607(sec)

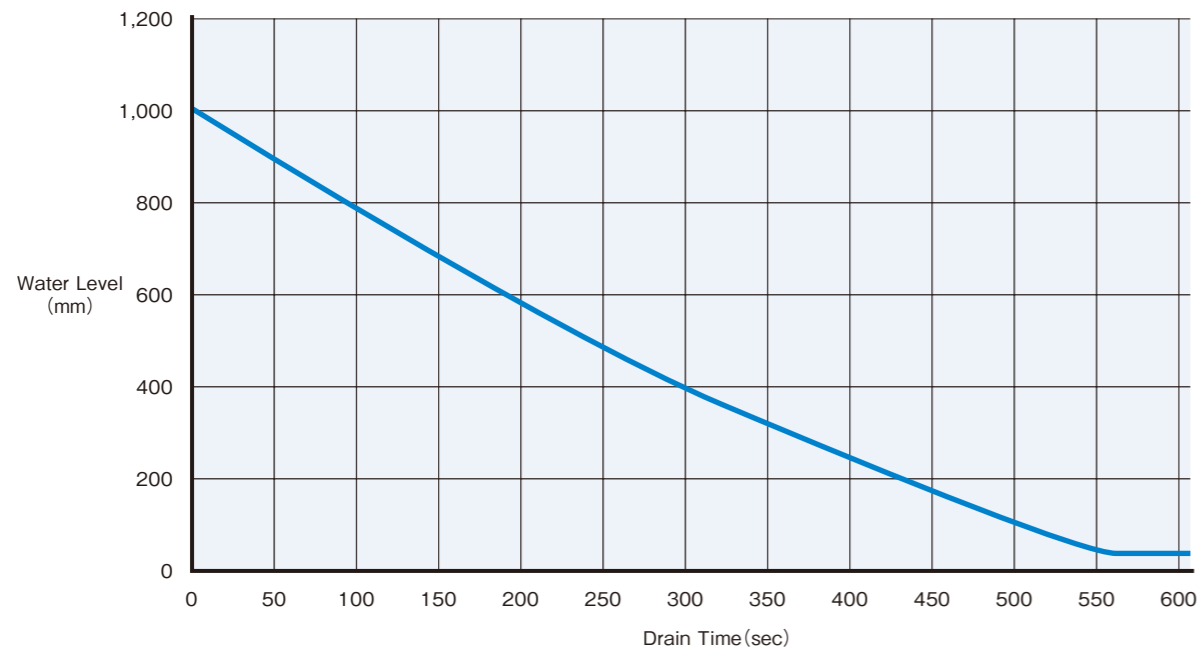
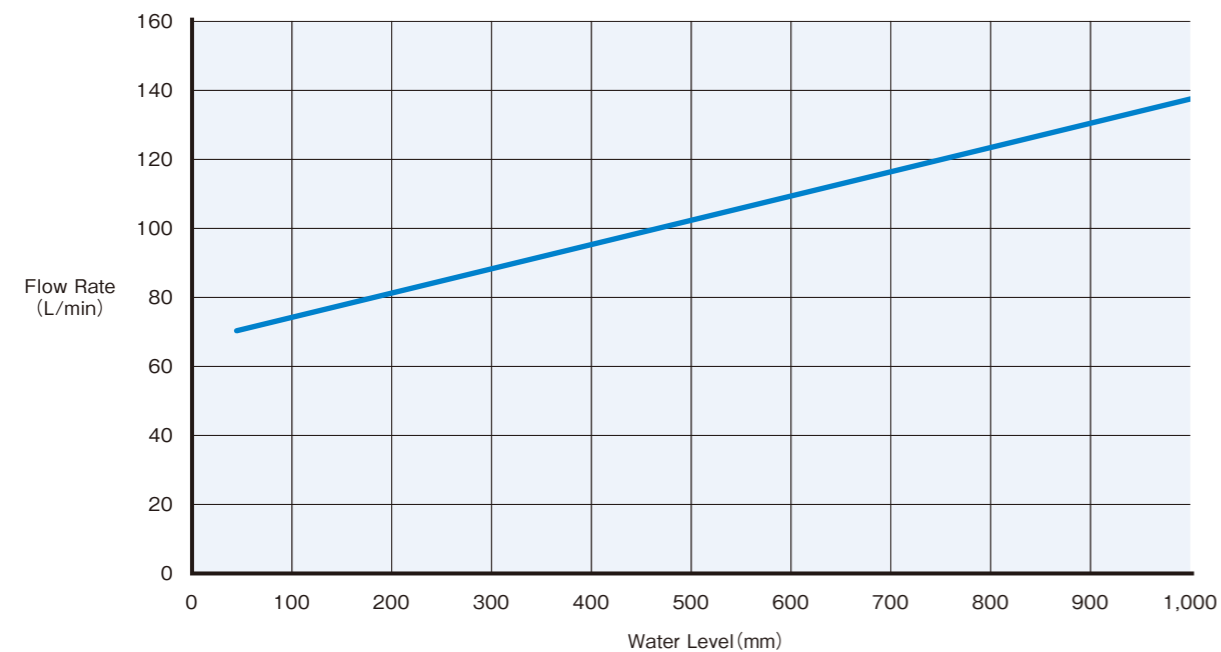
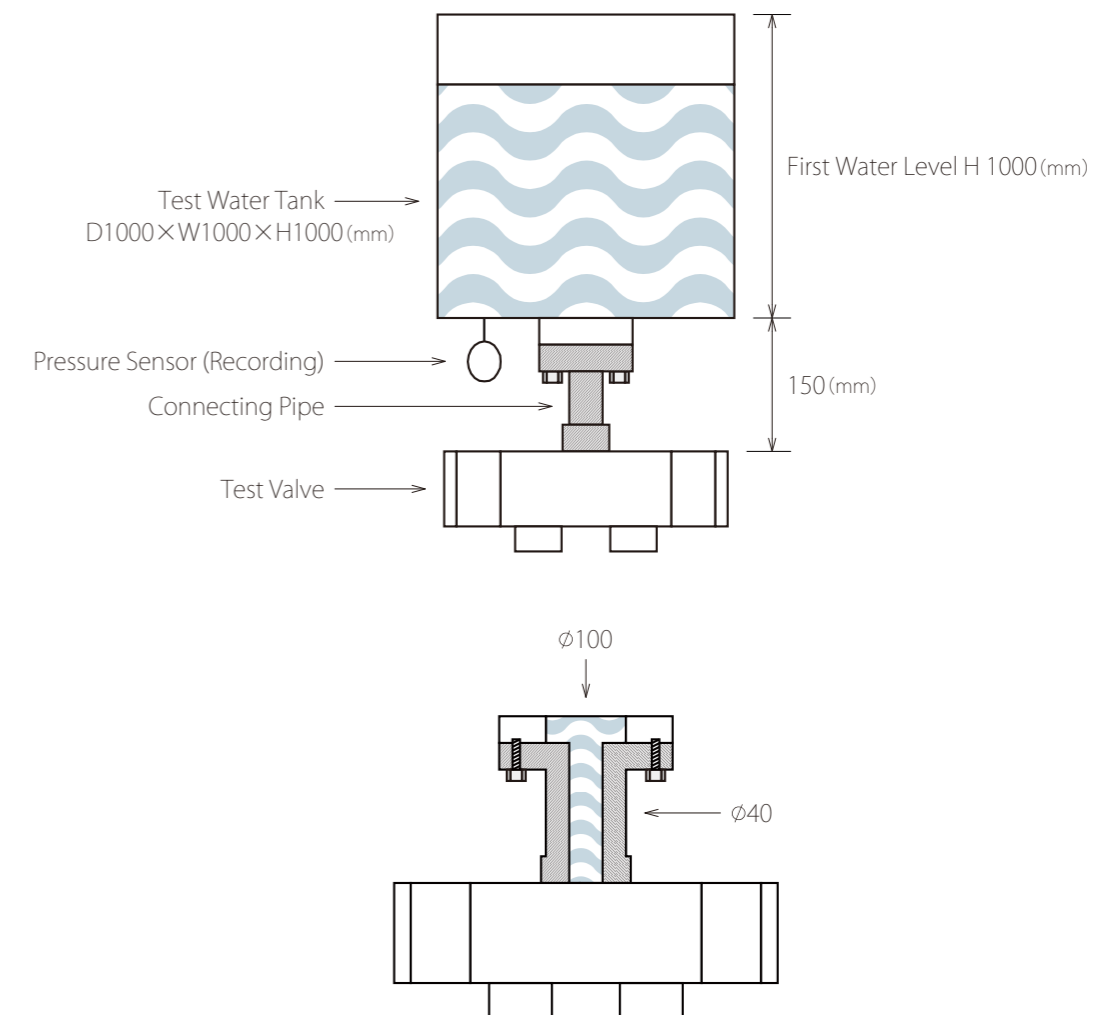


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.

## Drain Valve

# AV-350-214\*D



### Specifications

Model Code	See Model Selection Table
Orifice Size	φ50 Equivalency [mm]
Connection Size	50A Union
Applicable Media	DI Water, Corrosive Fluid
Media Pressure	IN: 0~0.05MPa OUT: 0~0.02MPa
Media Temperature	See Model Selection Table
Ambient Temperature	10~40°C
Operational Mode	Spring Return (Single-acting Type)
Pneumatic Pressure	0.3~0.6MPa
Wetted Material	Bellows: PTFE
	Valve Body: HDPE
	Staffing: PTFE
Accessory	O-Ring: FKM
	Union: See Model Selection Table
	Nut: PP
	O-Ring: FKM (G60)

\* Specifications are subject to change without notice.

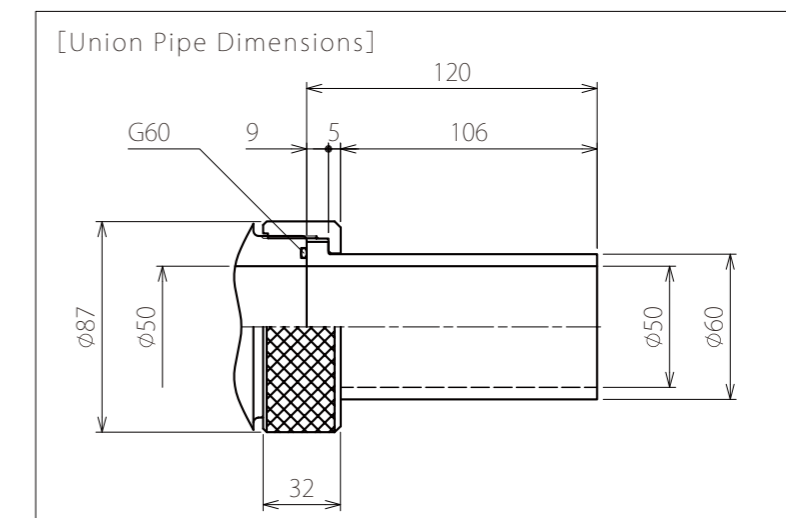
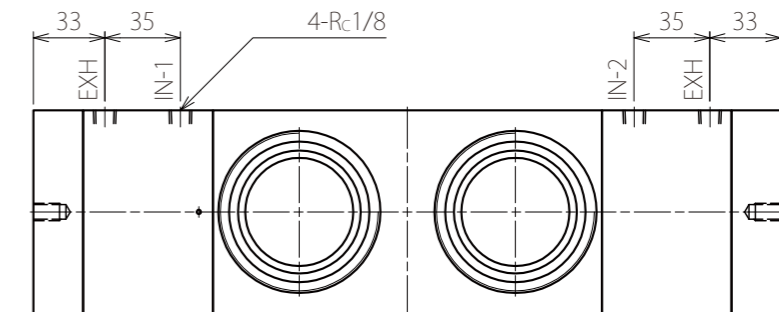
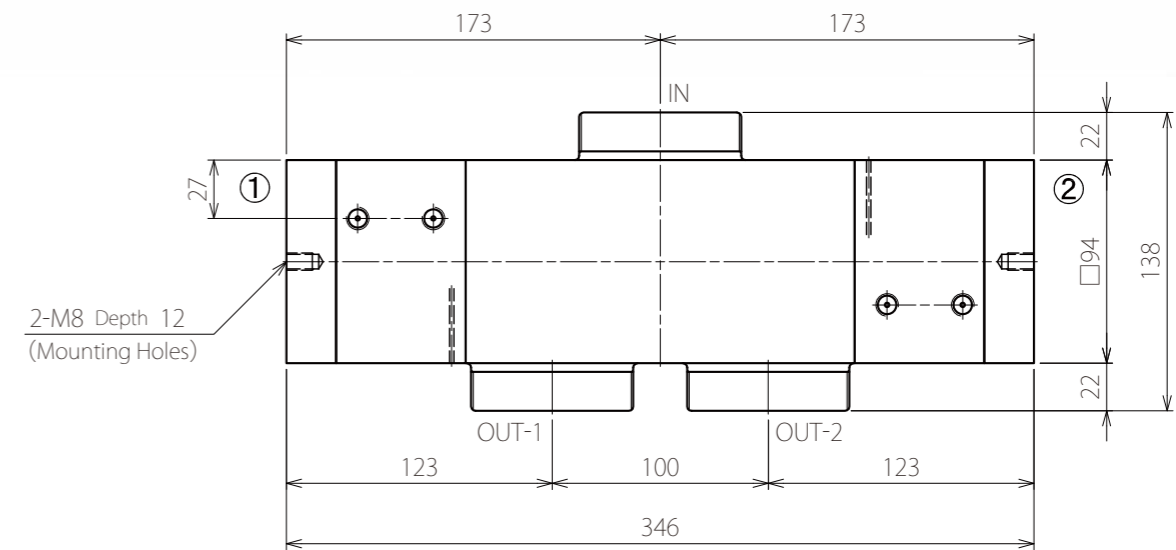
### Model Selection Table

## AV-350-214\*D

#### Union Material

U2: PP	Media Temperature 10~80°C
U3: PVdF	Media Temperature 10~90°C
U4: PVC	Media Temperature 10~40°C
U5: CPVC	Media Temperature 10~80°C

### Dimensional Drawing



(unit : mm)

## AV-350-214\*D(Drain Rate)

Fig.1 Water Level vs. Drain Time

Drain Time T=419(sec)

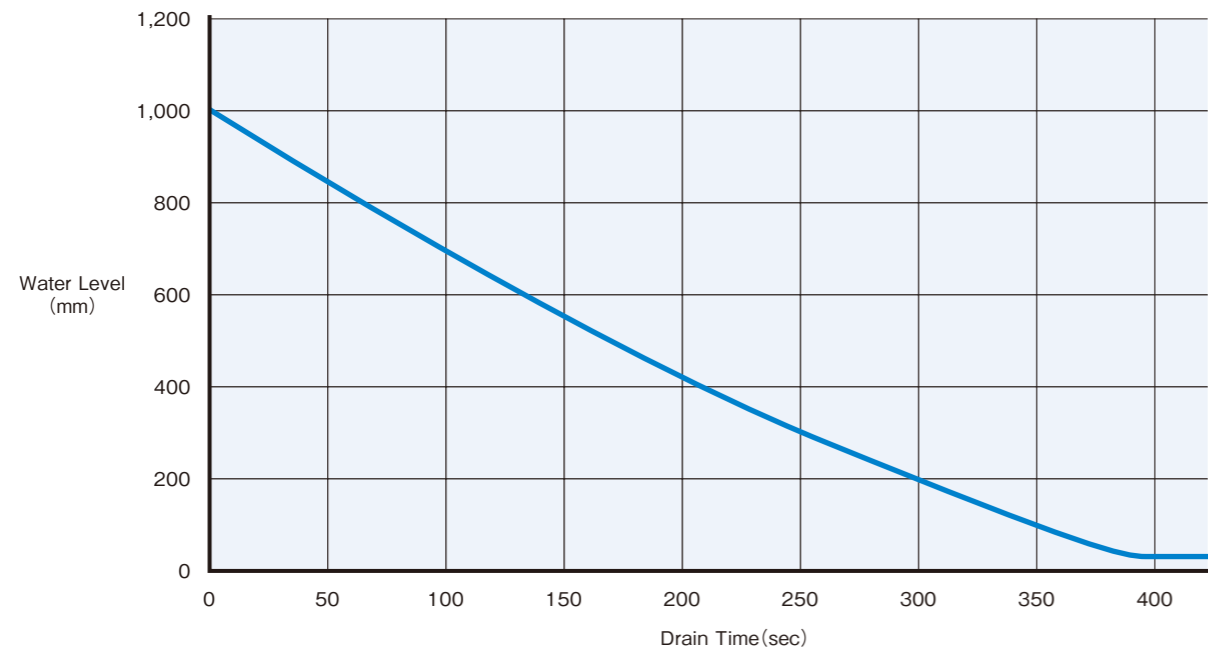
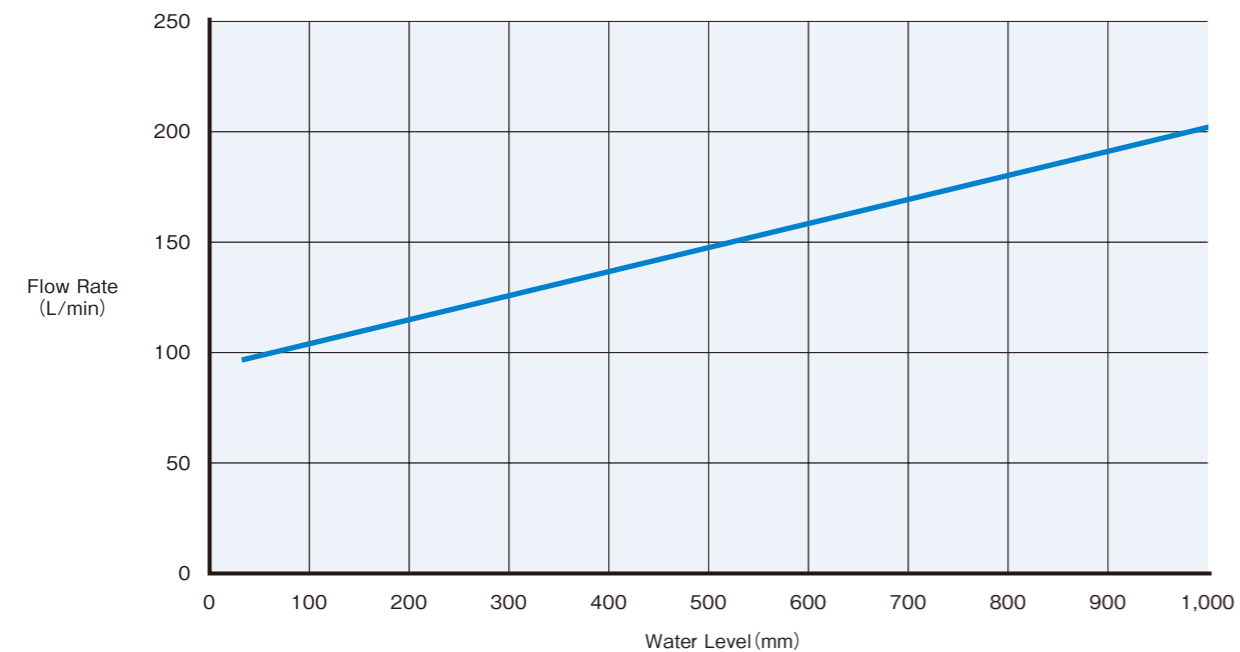
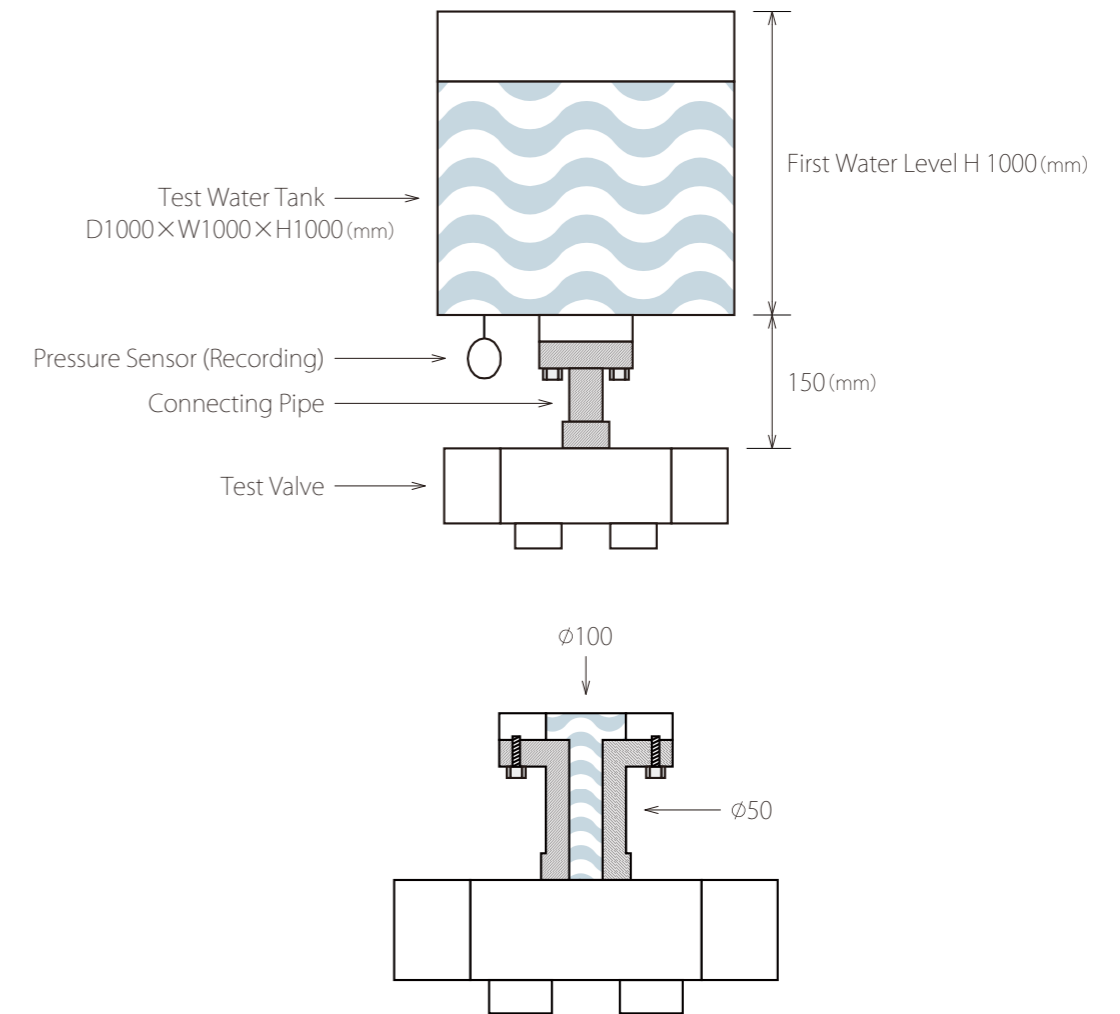


Fig.2 Drain Rate vs. Water Level



## Test Method



Measure the first water level with a scale in the tank.  
Begin to count Drain time after opening the valve.  
Applicable media is water. Media temperature is not controlled.  
The pressure sensor has an accuracy of F.S. 1% when the upper limit of the measurement range is 10 kPa or less.